

Safety Data Sheet



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1. Identification

Product Name:	EPOXY 1-GL 2PK 9100 ALUMINUM	Revision Date:	8/21/2014
Product Identifier:	9115402	Supersedes Date:	New SDS
Product Use/Class:	Aluminum Topcoat/Epoxy Mastic		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazard Identification

EMERGENCY OVERVIEW: Harmful if swallowed. Causes eye irritation. Flammable liquid and vapor. Causes nose and throat irritation. Harmful if inhaled. May affect the brain or nervous system causing dizziness, headache or nausea. Vapor Harmful. Causes Eye, Skin, Nose, and Throat Irritation. May cause eye, skin, or respiratory tract irritation. KEEP OUT OF REACH OF CHILDREN. Harmful if inhaled. Use ventilation necessary to keep exposures below recommended exposure limits, if any.

Classification

Symbol(s) of Product



Signal Word

Danger

GHS HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Acute Toxicity, Oral, category 5	H303	May be harmful if swallowed.
Acute Toxicity, Dermal, category 5	H313	May be harmful in contact with skin.
Skin Irritation, category 2	H315	Causes skin irritation.
Eye Irritation, category 2	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
STOT, single exposure, category 3, NE	H336	May cause drowsiness or dizziness.
Organic Peroxide, categories C, D	H242	Heating may cause a fire.
Aspiration Hazard, category 2	H305	May be harmful if swallowed and enters airways.
Eye Irritation, category 2B	H320	Causes eye irritation.

GHS PRECAUTIONARY STATEMENTS

P102	Keep out of reach of children.
P103	Read label before use.
P202	Do not handle until all safety precautions have been read and understood.
P234	Keep only in original container.

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P262	Do not get in eyes, on skin, or on clothing.
P264	Wash ... thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P351	Rinse cautiously with water for several minutes.
P374	Fight fire with normal precautions from a reasonable distance.
P402	Store in a dry place.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/.../ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P370+P378	In case of fire: Use ... for extinction.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container to ...
P321	Specific treatment (see ... on this label).
P352	Wash with plenty of soap and water.
P362	Take off contaminated clothing and wash before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P220	Keep/Store away from clothing/.../combustible materials.
P410	Protect from sunlight.
P420	Store away from other materials.
P411+P235	Store at temperatures not exceeding ...°C/...°F. Keep cool.
P302+P350	IF ON SKIN: Gently wash with plenty of soap and water.

3. Composition/Information On Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Bisphenol A Epoxy Resin	25085-99-8	25-50		
Talc	14807-96-6	10-25		
Xylene	1330-20-7	2.5-10	GHS02	H226
Methyl Isobutyl Ketone	108-10-1	2.5-10	GHS02-GHS06	H225-331
Aluminum Flake	7429-90-5	2.5-10	GHS02	H228-261
Stoddard Solvents	8052-41-3	2.5-10	GHS02	H224
Limestone	1317-65-3	1.0-2.5		
Ethylbenzene	100-41-4	1.0-2.5	GHS02-GHS07	H225-332

The text for GHS Hazard Statements shown above (if any) is given in the "16. Other Information" section.

4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Isolate from heat, electrical equipment, sparks and open flame. Vapors can travel to a source of ignition and flash back. Vapors may form explosive mixtures with air. No unusual fire or explosion hazards noted. Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Remove contaminated clothing and laundry before reuse. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Keep away from heat, sparks, flame and sources of ignition. Keep container closed when not in use. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials. Store in a dry, well ventilated place. Keep container tightly closed when not in use. Avoid excess heat. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids.

8. Exposure Controls/Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Bisphenol A Epoxy Resin	25085-99-8	50.0	N.E.	N.E.	N.E.	N.E.
Talc	14807-96-6	25.0	2 mg/m3	N.E.	0.1 mg/m3 [Respirable]	N.E.
Xylene	1330-20-7	10.0	100 ppm	150 ppm	100 ppm	N.E.
Methyl Isobutyl Ketone	108-10-1	10.0	50 ppm	75 ppm	100 ppm	N.E.
Aluminum Flake	7429-90-5	10.0	1 mg/m3	N.E.	15 mg/m3 [Total Dust]	N.E.
Stoddard Solvents	8052-41-3	5.0	100 ppm	N.E.	500 ppm	N.E.
Limestone	1317-65-3	5.0	N.E.	N.E.	15 mg/m3 [Total Dust]	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	125 ppm	100 ppm	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection. Use gloves to prevent prolonged skin contact.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Relative Density:	1.286	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Negligible	Partition Coefficient, n-octanol/ water:	No Information
Decomposition Temp., °C:	No Information	Explosive Limits, vol%:	0.9 - 8.0
Boiling Range, °C:	237 - 716	Flash Point, °C:	30
Flammability:	Supports Combustion	Auto-ignition Temp., °C:	No Information
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Flammable hydrogen gas will evolve when product comes in contact with water or damp air. Heat will be generated. The amount of heat generated will depend upon the volume of material in contact. Avoid all possible sources of ignition. Avoid temperatures above 120 ° F. Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde. By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: May form peroxides of unknown stability. This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Prolonged or repeated skin contact may cause irritation. Causes skin irritation. Allergic reactions are possible.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1330-20-7	Xylene	4300 mg/kg Rat	N.I.	47635 mg/L Rat
108-10-1	Methyl Isobutyl Ketone	2080 mg/kg Rat	>16000 mg/kg Rabbit	8.2 mg/L Rat
100-41-4	Ethylbenzene	3500 mg/kg Rat	15354 mg/kg Rabbit	17.2 mg/L Rat

N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylene	1330-20-7
Methyl Isobutyl Ketone	108-10-1
Aluminum Flake	7429-90-5
Ethylbenzene	100-41-4

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

Inventory Information

<u>Country</u>	<u>Value</u>
USA (TSCA)	No Information
Canada (DSL)	No Information
Mexico(INSQ)	No Information
Europe (EINECS)	No Information
Japan (ENCS)	No Information
Philippines (PICCS)	No Information
China (IECSC)	No Information
Australia (AICS)	No Information
Korea (KECI)	No Information
New Zealand (NZIOC)	No Information

No Information

CALIFORNIA PROPOSITION 65:

Warning: This products contains a substance known to the State of California to cause cancer.

<u>Chemical Name</u>	<u>CAS-No.</u>
Methyl Isobutyl Ketone	108-10-1
Ethylbenzene	100-41-4

CALIFORNIA PROPOSITION 65 REPRODUCTIVE TOXINS

Warning: This product contains a substance known to the State of California to cause birth defects or other reproductive harm.

No Proposition 65 Reproductive Toxins exist in this product.

International Regulations:**CANADIAN WHMIS:**

This SDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 3 Physical Hazard: 0 Personal Protection: X

CANADIAN WHMIS CLASS: B2 D2A

NFPA RATINGS

Health: 2 Flammability: 3 Instability 0

VOLATILE ORGANIC COMPOUNDS, g/L: 255

MSDS REVISION DATE: 8/21/2014

REASON FOR REVISION: No Information

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H228	Flammable solid.
H261	In contact with water releases flammable gases.
H331	Toxic if inhaled.
H332	Harmful if inhaled.

Icons for GHS Pictograms shown in Section 3 describing each ingredient:

GHS02



GHS06



GHS07



Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.