

Oxy-Fuel Cutting Tips

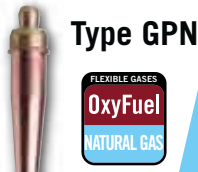
Refer to Table Below



ACETYLENE

NATURAL GAS

PROPYLENE



FEATURES

- Longer Nozzle life – high grade copper and advanced manufacturing techniques give the Firepower Oxy-Fuel superior cutting life.
- Better quality cutting – the mirror smooth finish of the gas ports assures stable gas flow and superior cutting oxygen stream. Cuts are clean and smooth with the narrowest kerf.
- Less slag adhesion – copper content conducts heat away from the nozzle face. The nozzle keeps cooler and slag adherence to the nozzle face is reduced.
- Consistent manufacture batch testing ensures Oxy-Fuel nozzles will consistently deliver the highest quality performance

APPLICATIONS

Used for cutting steel 1/8" to 6" thick.

*NOTE: For use with fuel gas other than Acetylene, proper tips, regulators or T-grade hoses may be required.

OXY-FUEL



- ACETYLENE TYPE CUTTING TIPS (TYPE 101)



TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)
000	1/8" - 3 mm	6700-2438	6700-2408	3/5	3/5	20/25	20/25
00	1/4" - 6 mm	6700-2439	6700-2409	4/6	3/5	30/35	20/25
0	1/2" - 13 mm	6700-2440	6700-2410	6/10	3/5	60/65	30/35
1	3/4" - 19 mm	6700-2441	6700-2411	8/13	3/5	80/85	30/35
2	1" - 25 mm	6700-2442	6700-2412	10/16	3/6	140/150	35/40
3	2" - 51 mm	6700-2443	6700-2413	14/22	4/9	210/225	40/45
4	3" - 76 mm	6700-2444	6700-2414	18/30	5/10	270/320	40/50
5	5" - 127 mm	6700-2445	6700-2415	26/38	5/13	425/450	50/55
6	6" - 152 mm	-	6700-2416	30/44	7/13	500/600	45/40



- NATURAL GAS TYPE CUTTING TIPS (TYPE GPN)



*NOTE: To use these GPN tips, a T-grade hose and GPN regulators are required.

TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)
000	1/8" - 3 mm	6700-2498	6700-2468	5/6	3/5	12/14	20/25
00	1/4" - 6 mm	6700-2499	6700-2469	5/7	3/5	22/26	20/25
0	1/2" - 13 mm	6700-2500	6700-2470	8/10	3/5	50/55	30/35
1	3/4" - 19 mm	6700-2501	6700-2471	10/12	4/6	70/80	30/35
2	1" - 25 mm	6700-2502	6700-2472	12/15	4/8	115/125	35/40
3	2" - 51 mm	6700-2503	6700-2473	14/18	5/9	150/175	40/45
4	3" - 76 mm	6700-2504	6700-2474	16/20	8/12	210/250	45/50
5	5" - 127 mm	6700-2505	6700-2475	20/30	8/12	330-360	50/55
6	6" - 152 mm	-	6700-2476	25/35	10/15	400/500	45/55



- PROPYLENE GAS TYPE CUTTING TIPS (TYPE GPP)



*NOTE: To use these GPP tips, a T-grade hose and GPP regulators are required.

TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)
000	1/8" - 3 mm	6700-2618	6700-2588	5/6	3/5	12/14	20/25
00	1/4" - 6 mm	6700-2619	6700-2589	5/7	3/5	22/26	20/25
0	1/2" - 13 mm	6700-2620	6700-2590	8/10	3/5	50/55	30/35
1	3/4" - 19 mm	6700-2621	6700-2591	10/12	4/6	70/80	30/35
2	1" - 25 mm	6700-2622	6700-2592	12/15	4/8	115/125	35/40
3	2" - 51 mm	6700-2623	6700-2593	14/18	5/9	150/175	40/50
4	3" - 76 mm	6700-2624	6700-2594	16/20	8/12	210/250	45/50
5	5" - 127 mm	-	6700-2595	20/30	8/12	330/360	50/55
6	6" - 152 mm	-	6700-2596	25/35	10/15	400/500	45/55