



# SAFETY DATA SHEET

Revision Date 15-May-2015

Version 1

## 1. IDENTIFICATION

### Product identifier

**Product Name** WELD IT ALL PURPOSE ADHESIVE

### Other means of identification

**Product Code** 18245

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Adhesive

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex  
10 Columbus Blvd.  
Hartford, CT 06106 USA

#### Distributor

ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**Company Phone Number** 1-87-Permatex  
(877) 376-2839

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Flammable liquids	Category 2

### Label elements

#### Emergency Overview

#### **Danger**

Causes serious eye irritation  
May damage fertility or the unborn child  
May cause drowsiness or dizziness  
Highly flammable liquid and vapor

**Appearance** Clear**Physical state** Liquid**Odor** Ketone**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wash face, hands and any exposed skin thoroughly after handling  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Use only outdoors or in a well-ventilated area  
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking  
 Keep container tightly closed  
 Ground/bond container and receiving equipment  
 Use explosion-proof electrical/ventilating/lighting/equipment  
 Use only non-sparking tools  
 Take precautionary measures against static discharge  
 Keep cool

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 If eye irritation persists: Get medical advice/attention  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 In case of fire: Use CO<sub>2</sub>, dry chemical, or foam for extinction

**Precautionary Statements - Storage**

Store locked up  
 Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Harmful to aquatic life with long lasting effects.

Unknown acute toxicity

33% of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
ACETONE	67-64-1	30 - 60	*
METHYL ETHYL KETONE (BUTANONE)	78-93-3	10 - 30	*
DIBUTYL PHTHALATE	84-74-2	1 - 5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**Description of first aid measures**

<b>General advice</b>	Get medical advice/attention if you feel unwell.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Skin contact</b>	IF ON SKIN: Wash skin with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
<b>Self-protection of the first aider</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

**Unsuitable extinguishing media**

None.

**Specific hazards arising from the chemical**

Highly flammable.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required. Avoid contact with skin, eyes and inhalation of vapors. Wash thoroughly after handling. Remove all sources of ignition.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional ecological information. Do not flush into surface water or sanitary sewer system.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required. Take precautionary measures against static discharges. Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).
<b>Incompatible materials</b>	Strong oxidizing agents, Bases, Acids, Amines

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
ACETONE 67-64-1	STEL: 750 ppm TWA: 500 ppm	TWA: 1000 ppm TWA: 2400 mg/m <sup>3</sup> (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m <sup>3</sup> (vacated) STEL: 2400 mg/m <sup>3</sup> The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m <sup>3</sup>
METHYL ETHYL KETONE (BUTANONE) 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m <sup>3</sup> (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m <sup>3</sup> (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m <sup>3</sup>	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m <sup>3</sup> STEL: 300 ppm STEL: 885 mg/m <sup>3</sup>
DIBUTYL PHTHALATE 84-74-2	TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> (vacated) TWA: 5 mg/m <sup>3</sup>	IDLH: 4000 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>

NIOSH IDLH *Immediately Dangerous to Life or Health*

<b>Other Information</b>	Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).
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### Appropriate engineering controls

<b>Engineering Controls</b>	Showers Eyewash stations Ventilation systems
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### Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin and body protection</b>	Wear protective gloves and protective clothing.

**Respiratory protection**

Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

**General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid
<b>Appearance</b>	Clear
<b>Odor</b>	Ketone
<b>Odor threshold</b>	No information available

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
<b>pH</b>	No information available	
<b>Melting point / freezing point</b>	No information available	
<b>Boiling point / boiling range</b>	55 °C / 131 °F	
<b>Flash point</b>	-20 °C / -4 °F	Tag Closed Cup
<b>Evaporation rate</b>	< 1	Ether = 1
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	No information available	
<b>Vapor density</b>	>1	Air = 1
<b>Relative density</b>	0.88	
<b>Water solubility</b>	Slightly soluble	
<b>Solubility in other solvents</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	

**Other Information**

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	1.611 lb/gal
<b>Density</b>	No information available
<b>Bulk density</b>	No information available

## 10. STABILITY AND REACTIVITY

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Keep away from all heat sources, open flames and other sources of ignition.

**Incompatible materials**

Strong oxidizing agents, Bases, Acids, Amines

**Hazardous Decomposition Products**

Carbon oxides

Nitrogen oxides (NO<sub>x</sub>)**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

<b>Inhalation</b>	Harmful by inhalation. May cause drowsiness or dizziness.
<b>Eye contact</b>	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
<b>Skin contact</b>	May cause skin irritation and/or dermatitis.
<b>Ingestion</b>	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
ACETONE 67-64-1	= 5800 mg/kg ( Rat )	-	= 50100 mg/m <sup>3</sup> ( Rat ) 8 h
METHYL ETHYL KETONE (BUTANONE) 78-93-3	= 2483 mg/kg ( Rat ) = 2737 mg/kg ( Rat )	= 5000 mg/kg ( Rabbit ) = 6480 mg/kg ( Rabbit )	= 11700 ppm ( Rat ) 4 h
DIBUTYL PHTHALATE 84-74-2	= 6300 mg/kg ( Rat )	> 20 mL/kg ( Rabbit )	> 15.68 mg/L ( Rat ) 4 h

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** No information available.  
**Target Organ Effects** Central nervous system, Eyes, Gastrointestinal tract (GI), Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

<b>ATEmix (oral)</b>	4154 mg/kg
<b>ATEmix (dermal)</b>	16359 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	116.2 mg/l
<b>ATEmix (inhalation-vapor)</b>	39195 mg/l

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

33% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
ACETONE 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
METHYL ETHYL KETONE (BUTANONE) 78-93-3	-	3130 - 3320: 96 h Pimephales promelas mg/L LC50 flow-through	520: 48 h Daphnia magna mg/L EC50 5091: 48 h Daphnia magna mg/L EC50 4025 - 6440: 48 h Daphnia magna mg/L EC50 Static

DIBUTYL PHTHALATE 84-74-2	1.2: 72 h Desmodemus subspicatus mg/L EC50 0.4: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	0.71 - 1.2: 96 h Pimephales promelas mg/L LC50 flow-through 0.31 - 5.45: 96 h Pimephales promelas mg/L LC50 static 1.24: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 1.24 - 5.3: 96 h Oncorhynchus mykiss mg/L LC50 static 1.38 - 1.74: 96 h Lepomis macrochirus mg/L LC50 flow-through 0.42 - 1.28: 96 h Lepomis macrochirus mg/L LC50 static	3.4: 48 h Daphnia magna mg/L EC50 2.99: 48 h Daphnia magna mg/L EC50 Static
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**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

Chemical Name	Partition coefficient
ACETONE 67-64-1	-0.24
METHYL ETHYL KETONE (BUTANONE) 78-93-3	0.29
DIBUTYL PHTHALATE 84-74-2	5.38

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Disposal of wastes** This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

**Contaminated packaging** Do not reuse container.

**US EPA Waste Number** D001

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
ACETONE 67-64-1	-	Included in waste stream: F039	-	U002
METHYL ETHYL KETONE (BUTANONE) 78-93-3	U159	Included in waste streams: F005, F039	200.0 mg/L regulatory level	U159
DIBUTYL PHTHALATE 84-74-2	-	Included in waste stream: F039	-	U069

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ACETONE 67-64-1	Ignitable
METHYL ETHYL KETONE (BUTANONE) 78-93-3	Toxic Ignitable

**14. TRANSPORT INFORMATION**

**DOT**

UN/ID no 1133  
 Proper shipping name: Adhesives, Limited Quantity (LQ)  
 Hazard Class 3  
 Packing Group II  
 Emergency Response Guide Number 128

**IATA**

UN/ID no ID 8000  
 Proper shipping name: Consumer commodity  
 Hazard Class 9  
 ERG Code 9L

**IMDG**

UN/ID no 1133  
 Proper shipping name: Adhesives, Limited Quantity (LQ)  
 Hazard Class 3  
 Packing Group II  
 EmS-No F-E, S-D

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA Complies  
 DSL/NDSL Complies  
 EINECS/ELINCS Complies  
 ENCS Complies  
 IECSC Complies  
 KECL Complies  
 PICCS Complies  
 AICS Complies

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
DIBUTYL PHTHALATE - 84-74-2	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard Yes  
 Chronic Health Hazard Yes  
 Fire hazard Yes  
 Sudden release of pressure hazard No  
 Reactive Hazard No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)



Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
DIBUTYL PHTHALATE 84-74-2	10 lb	X	X	X

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
ACETONE 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
METHYL ETHYL KETONE (BUTANONE) 78-93-3	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
DIBUTYL PHTHALATE 84-74-2	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
DIBUTYL PHTHALATE - 84-74-2	Developmental Female Reproductive Male Reproductive

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
ACETONE 67-64-1	X	X	X
METHYL ETHYL KETONE (BUTANONE) 78-93-3	X	X	X
DIBUTYL PHTHALATE 84-74-2	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**NFPA** Health hazards 2 Flammability 3 Instability 0 -  
**HMIS** Health hazards 2 Flammability 3 Physical hazards 0 Personal protection B

NFPA (National Fire Protection Association)  
 HMIS (Hazardous Material Information System)

Revision Date 15-May-2015

**Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet