## **3M** Venture Tape<sup>™</sup> FSK Facing Tape 1525CW/1528CW

Product Description	3M <sup>TM</sup> Venture Tape <sup>TM</sup> FSK Facing Tape 1525CW is a foil/scrim/kraft (FSK) lamination coated with a cold weather solvent acrylic pressure sensitive adhest 3M <sup>TM</sup> Venture Tape <sup>TM</sup> FSK Facing Tape 1528CW is a 2.5" disc version of 1525CW.				
Product Construction	Backing Ad	thesive Colo	or	Standard Roll Lengt	
	FSK Ad	crylic Natu	ıral Aluminum	50 yds (45.7 m)	
Features	<ul><li>Excels in demanding temperature and humidity applications</li><li>Conforms well to irregular surfaces</li></ul>				
Typical Physical Properties	Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes.				
	Test	Typical Value	Typical Value (Metr	ic) Test Method	
	Test Product Thickness	<b>Typical Value</b> 9.5 mils	Typical Value (Metr 0.24 mm	ic) Test Method PSTC-133	
	Product Thickness	9.5 mils	0.24 mm	PSTC-133 PSTC-101	
	Product Thickness Peel Adhesion Shear Adhesion Tensile Strength	9.5 mils 45 oz/in >24 hrs @ 2.2 psi 40 lb/in	0.24 mm 12.5 N/25 mm >24 hrs @ 15.2 kPa 180.8 N/25 mm	PSTC-133 PSTC-101 PSTC-107 PSTC-131	
	Product Thickness Peel Adhesion Shear Adhesion Tensile Strength Elongation	9.5 mils 45 oz/in >24 hrs @ 2.2 psi 40 lb/in 2%	0.24 mm 12.5 N/25 mm >24 hrs @ 15.2 kPa 180.8 N/25 mm 2%	PSTC-133 PSTC-101 PSTC-107	
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Application Ideas	<ul> <li>Product Thickness</li> <li>Peel Adhesion</li> <li>Shear Adhesion</li> <li>Tensile Strength</li> <li>Elongation</li> <li>Service Temperature</li> <li>Applies easily to bo</li> </ul>	9.5 mils 45 oz/in >24 hrs @ 2.2 psi 40 lb/in 2% -40° to 240°F	0.24 mm 12.5 N/25 mm >24 hrs @ 15.2 kPa 180.8 N/25 mm 2% -40° to 116°C	PSTC-133 PSTC-101 PSTC-107 PSTC-131 PSTC-131	
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Application Ideas Classifications	<ul> <li>Product Thickness</li> <li>Peel Adhesion</li> <li>Shear Adhesion</li> <li>Tensile Strength</li> <li>Elongation</li> <li>Service Temperature</li> <li>Applies easily to bo</li> <li>Use as a vapor seal</li> </ul>	9.5 mils 45 oz/in >24 hrs @ 2.2 psi 40 lb/in 2% -40° to 240°F	0.24 mm 12.5 N/25 mm >24 hrs @ 15.2 kPa 180.8 N/25 mm 2% -40° to 116°C	PSTC-133 PSTC-101 PSTC-107 PSTC-131 PSTC-131	

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Storage	Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.		
Shelf Life	To obtain best performance, use this product within 12 months from date of manufacture		
Technical Information	The technical information, recommendations and other statements contained in this docume based upon tests or experience that 3M believes are reliable, but the accuracy or completeness or information is not guaranteed.		
Product Use	Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the and performance of a 3M product in a particular application. Given the variety of factors that can af the use and performance of a 3M product, user is solely responsible for evaluating the 3M product determining whether it is fit for a particular purpose and suitable for user's method of application.		
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	[ISO 9001]		
	This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.		

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