

Contents

	Page
Receiving Procedures.	1
Warranty.	1
Safety Information.	1 - 2
Assembly Instructions.	3
Parts List and Diagram.	3

Operator's Manual
for Morse Double Can Tipper
Model 2-15

Manufactured 10/2006 to _____

Receiving Procedures

Every Morse product is inspected prior to shipping. However, damage may be incurred during transit.

- Check for visible damage. If you choose to accept damaged freight, always sign noting the damage on the **BILL OF LADING**.
- Document the damage and have the truck driver sign. We recommend keeping a digital camera at your receiving dock for this purpose.
- Open packages expeditiously to check the condition of the goods. There is only a 24 hour window to notify the carrier of any concealed damage.
- **IMMEDIATELY REPORT ALL DAMAGE TO THE SHIPPING COMPANY!** Then you may contact Morse for assistance with your freight claim.
- Morse Manufacturing will not be held responsible for any damaged freight that is not signed for as damaged.

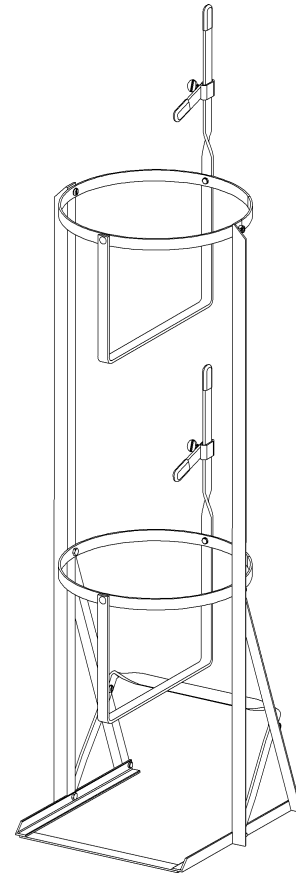
Delivery to non-business addresses without a loading dock result in additional freight charges. Residential delivery fees, inside delivery fees, re-delivery charges, and lift gate services will be added by the truck line, and are non-negotiable.

Limited 2 Year Warranty

Morse drum handling equipment is guaranteed against defects in workmanship or materials for **TWO YEARS** when used properly within its rated capacity. Warranty does not cover wear from normal use or damage from accident or abuse. Motors and other purchased parts carry the warranties of their manufacturers.

For warranty claims, contact your Morse Dealer to obtain a return authorization number, and for return freight advice. Return freight must be prepaid.

In all instances, liability is limited to the purchase price paid or to repairing or replacing the product. Customer assumes liability for any modifications, unauthorized repairs or parts substitution.



Safety Information

While Morse Manufacturing Co. equipment is engineered for safety and efficiency, a high degree of responsibility must be placed upon the machine operator to follow safe practices, based primarily on common sense, upon which true safety depends.

Failure to follow the safety precautions in this manual can result in personal injury or property damage. Observe the same precautions as with similar machinery where carelessness in operating or maintenance is hazardous to personnel. Carefully read the safety precautions below and throughout this manual.

Safety Information (continued)



WARNING - Indicates a situation which, if not avoided, *could* result in serious injury or death.



CAUTION - Indicates a situation which, if not avoided, can result in damage to the machine.



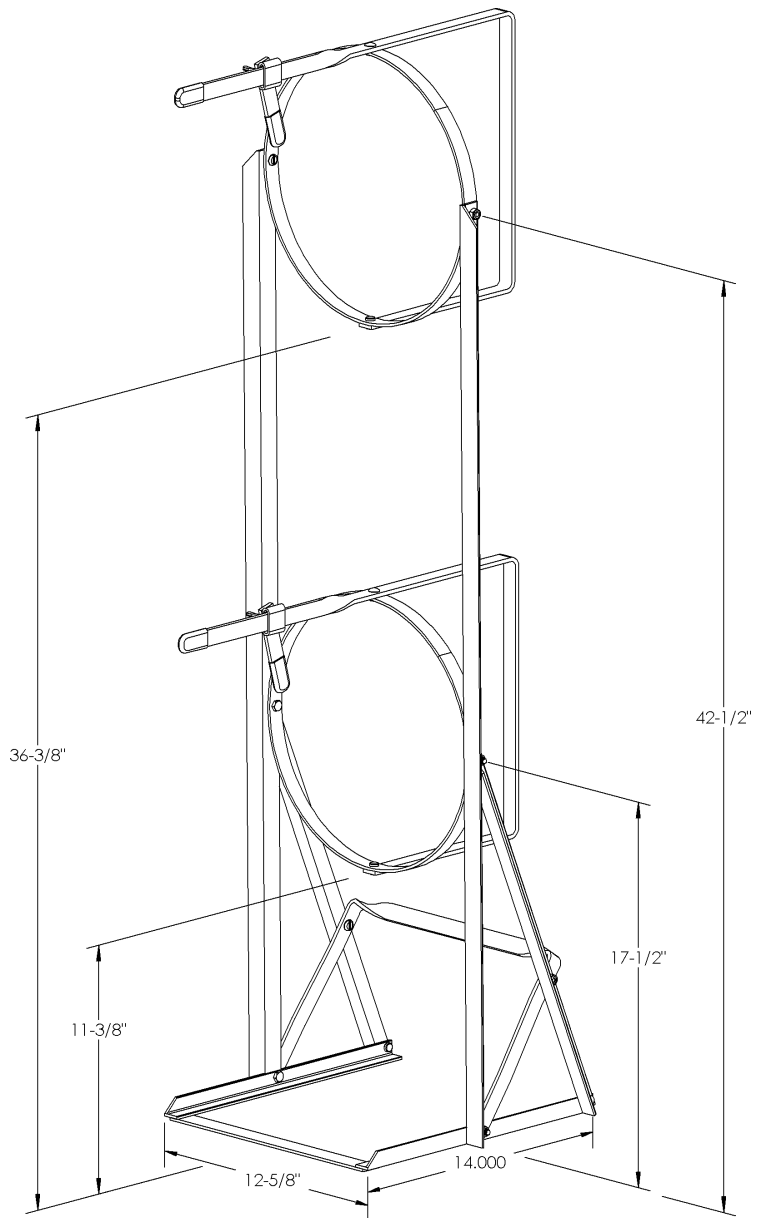
WARNING - Do Not Modify the Unit - Under no circumstances should any modifications be made to the Morse machinery without factory authorization. Any modifications may void the warranty. This machine was designed to perform a specific job and alterations may result in injury to operator or machine.



WARNING - No Loose Fitting Clothing - Wear close-fitting clothing and safety equipment appropriate to the job. Loose fitting clothing may become caught on the machinery and cause severe personal injury.



CAUTION - Wear Safety Shoes - Wear safety shoes with non-slip soles and hard toe protection.



Parts List and Diagram
for Morse Double Can Tipper Model 2-15
Manufactured 10/2006 to _____

Assembly Instructions

1. Please unpack and identify the following parts:
 - 2 - Can holders with catches
 - 1 - Base
 - 1 - Center brace
 - 2 - Side braces (left and right)
 - 4 - 1/4-20 x 5/8 Panhead screws
 - 8 - 1/4-20 Two way lock nuts
 - 4 - 1/4-20 x 3/4 Hex head cap screws
2. Spread base (item 9) open, hinging at riveted joints.
3. Align side braces (items 7 and 11) and center brace (item 10) with center hole in base (item 9). Note: Ensure left and right side braces are on correct sides with holes for lower can holder pivot points 17-1/2" high.
4. Fasten braces to base using two 1/4-20 x 3/4 hex head cap screws (item 8) and 1/4-20 lock nuts (item 5).
5. Attach center brace (item 10) to rear uprights of base (item 9) with 1/4-20 x 5/8 panhead screws (item 6) and 1/4-20 lock nuts (item 5).
6. Place bottom can holder between side braces as shown. Insert 1/4-20 x 3/4 hex head cap screws (item 8) from inside of loop through holes in can holder ring, side braces and rear brace uprights. Thread 1/4-20 lock nuts (item 5) onto screws but do not tighten completely. Nuts should be just loose enough to allow can holder to pivot freely.
7. Place top can holder between side braces. Fasten with 1/4-20 x 5/8 panhead screws (item 6) and 1/4-20 lock nuts (item 5) allowing can holder to pivot freely as on step 6.
8. Place a few drops of oil on pivot screws before using, and periodically, to minimize wear.

ITEM	QTY	PART #	DESCRIPTION
1	2	1687-P	CAN HOLDER ASM, 15
2	4	4234-P	CAP, PLASTIC, HANDLE, CATCH 15
3	2	1686-P	SCREW, THUMB, 5/16-18 X 3/4
4	2	4283-P	CATCH ASM, 15 W/ SCREW
5	8	1518-P	NUT, LOCK, 1/4-20 NYLON
6	4	1517-P	SCREW, PANHEAD, 1/4-20 X 5/8
7	1	4323R-P	SIDE BRACE, RIGHT, 2-15
8	4	1714-P	HHCS, 1/4-20 X 3/4 GR2
9	1	4277-P	BASE ASM, 15 SERIES
10	1	4281-P	CENTER BRACE, 15
11	1	4323L-P	SIDE BRACE, LEFT, 2-15

