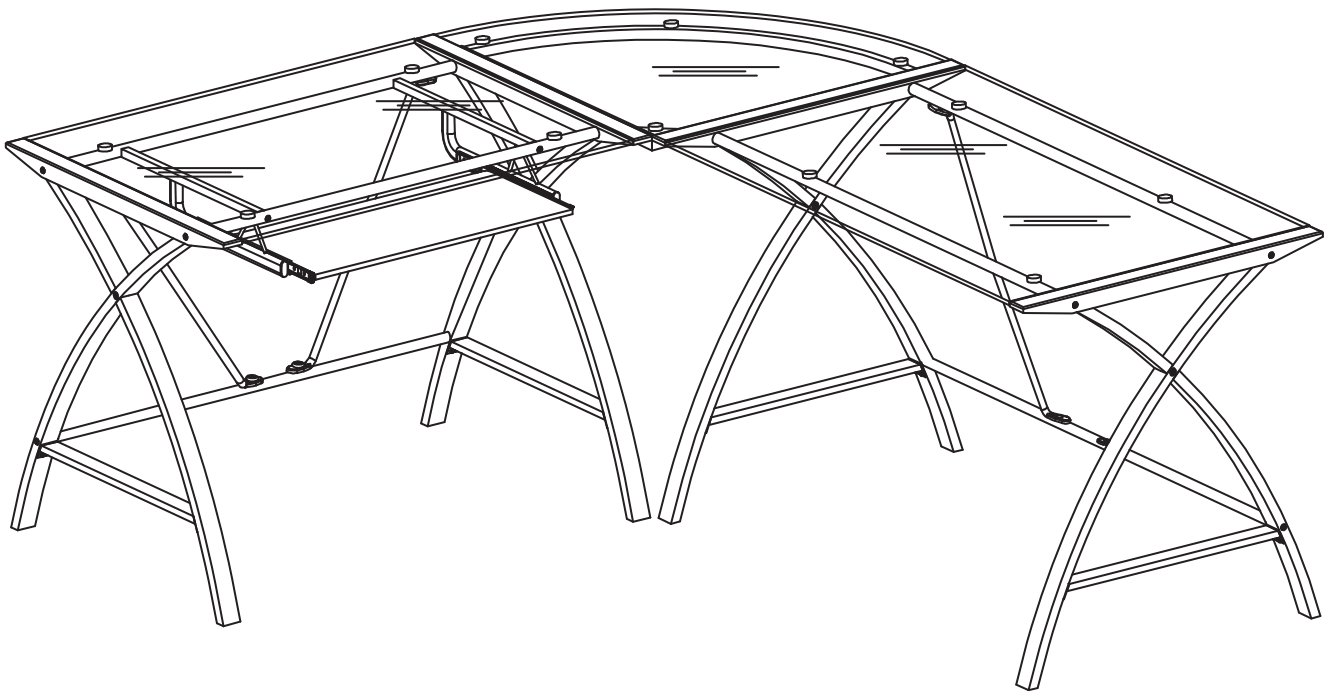


# ASSEMBLY INSTRUCTIONS

MODEL 50-JN15L05

SUPPLIER CODE: JNFF

MODERN L-SHAPED GLASS AND WOOD DESK



## CUSTOMER SERVICE

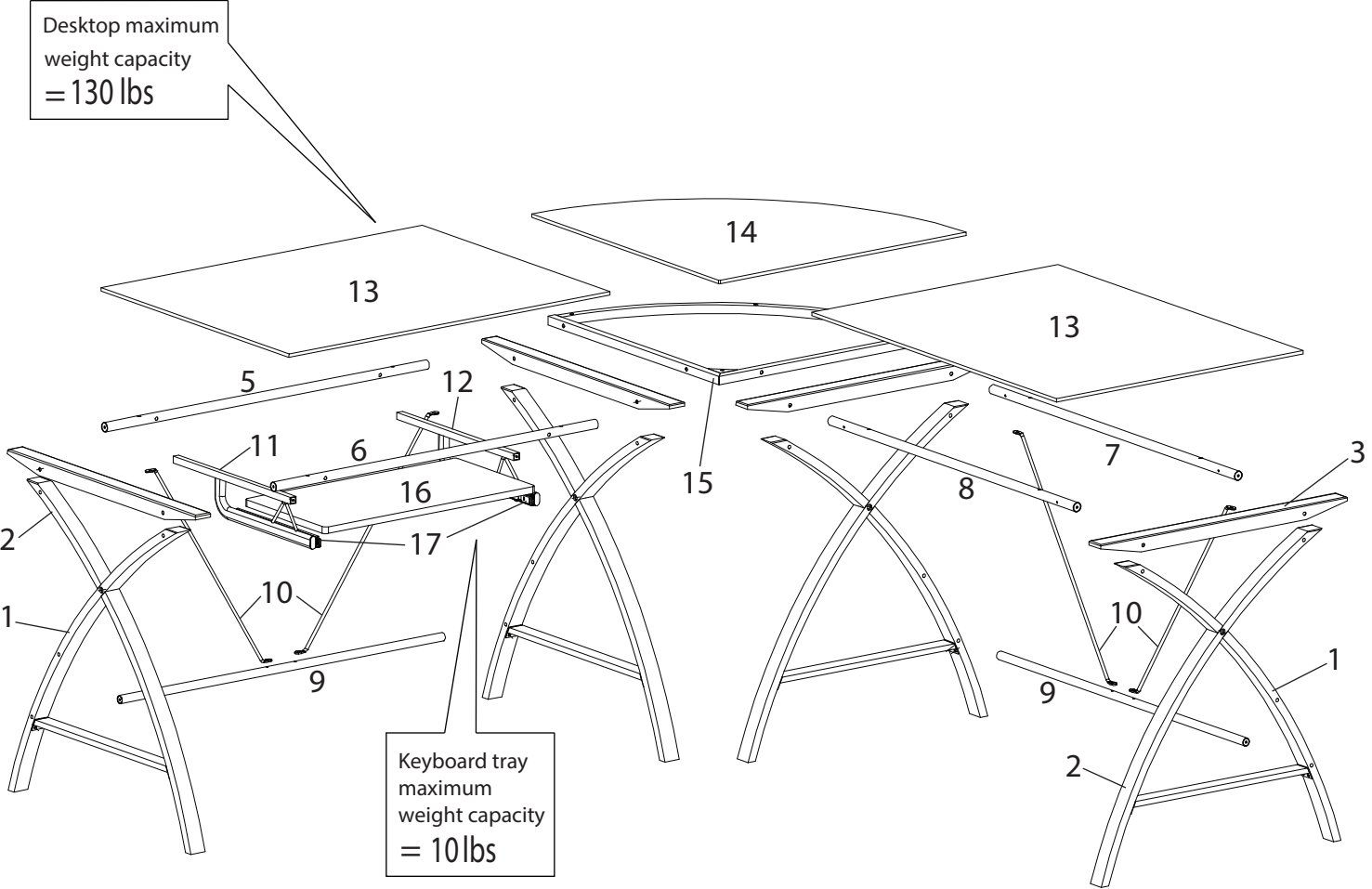
For fastest service on claims, requests for replacement parts,  
or questions, please visit our website at:

[www.comfortproducts.net/support](http://www.comfortproducts.net/support)

e-mail: [customerservice@comfortproducts.net](mailto:customerservice@comfortproducts.net)

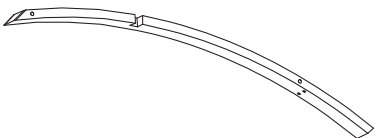









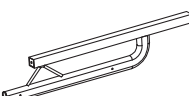
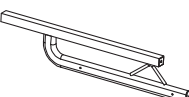
Keep your sales receipt as documentation of your ownership.

# ASSEMBLY OVERVIEW



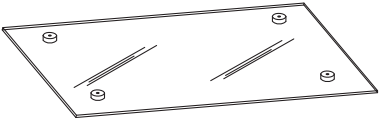
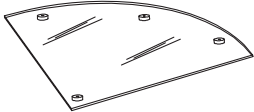
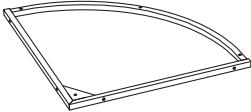
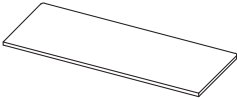

# PARTS LIST 1 OF 2

THE PART NUMBER CAN BE FOUND ON THE SIDE OF THE PART, EITHER STAMPED OR ON A STICKER.  
ITEMS ARE NOT SHOWN TO SCALE.

#	DESCRIPTION		STOCK #	QTY.
1	Back Leg Piece		51-JN15L05BLG	4
2	Front Leg Piece		51-JN15L05FLG	4
3	Upper Leg Frame		51-JN15L05UF	4
4	Lower Leg Frame		51-JN15L05LF	4
5	Upper Bar A		51-JN15L05BA	1
6	Upper Bar B		51-JN15L05BB	1
7	Upper Bar C		51-JN15L05BC	1
8	Upper Bar D		51-JN15L05BD	1
9	Lower Bar		51-JN15L05LB	2
10	Support Bar		51-JN15L05SB	4
11	Tray Support Left		51-JN15L05TSL	1
12	Tray Support Right		51-JN15L05TSR	1

# PARTS LIST 2 OF 2


THE PART NUMBER CAN BE FOUND ON THE SIDE OF THE PART, EITHER STAMPED OR ON A STICKER.  
ITEMS ARE NOT SHOWN TO SCALE.

#	DESCRIPTION		STOCK #	QTY.
13	Desktop Glass		51-JN15L05GL	2
14	Corner Glass		51-JN15L05CG	1
15	Corner Frame		51-JN15L05CF	1
16	Keyboard Tray		51-JN15L05KT	1
17	Tray Slide		51-JN15L05TS	1 set

# HARDWARE LIST

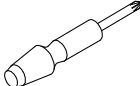



EXTRA HARDWARE INCLUDED FOR YOUR CONVENIENCE. ITEMS ARE NOT SHOWN TO SCALE.

STOCK # 51-JN15L05HA

DESCRIPTION			QTY.
A	M6 x 80mm 		4
B	M6 x 55mm 		8
C	M6 x 35mm 		4
D	M6 x 12mm 		24
E	M6 x 21mm 		8
F	M4 x 14mm 		4
G	M6 x 35mm 		4
H	M4 x 14mm 		4
I	M6 x 7mm 		1
J	M6 x 25mm 		3
K	Allen Wrench 		1
	Extra Hardware Set		1

## CAUTION

- READ THE INSTRUCTION MANUAL BEFORE ASSEMBLING.
- REMOVE ALL PIECES BEFORE BEGINNING INSTALLATION.
- OPEN THE HARDWARE AS NEEDED .
- ASSEMBLE IN AN AREA WITH PLENTY OF SPACE.
- READ EACH STEP BEFORE BEGINNING CONSTRUCTION.
- NEVER FORCE THE SCREWS OR FITTINGS.
- KEEP THIS MANUAL FOR FUTURE REFERENCE.
- TIGHTEN ALL THE SCREWS EVERY 6 MONTHS.
- HAVE A SCREWDRIVER BEFORE YOU BEGIN ASSEMBLING (NOT INCLUDED).
- DO NOT USE A POWER DRILL.

## CLEANING AND CARE

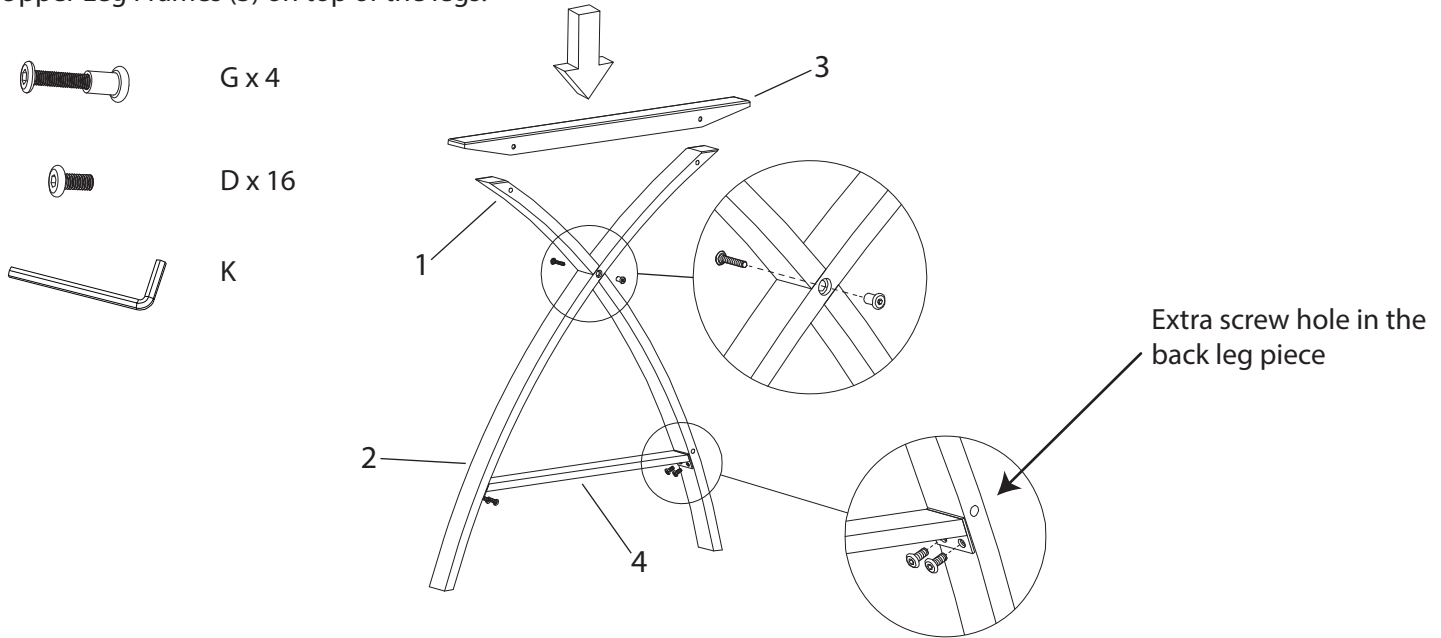
- CLEAN SURFACES WITH A DRY OR DAMP CLOTH.
- DO NOT USE ABRASIVE CLEANERS.

IF YOU ARE MISSING ANY OF THESE PARTS, OR IF YOU HAVE A DAMAGED PART, PLEASE VISIT [WWW.COMFORTPRODUCTS.NET/SUPPORT](http://WWW.COMFORTPRODUCTS.NET/SUPPORT) REFERENCE THE MODEL # ON THE FRONT OF THIS MANUAL. SIMPLY COMPLETE THE INFORMATION, INCLUDING THE PART YOU NEED. THE PART WILL NORMALLY BE SHIPPED WITHIN 48 HOURS.

# ASSEMBLY INSTRUCTIONS

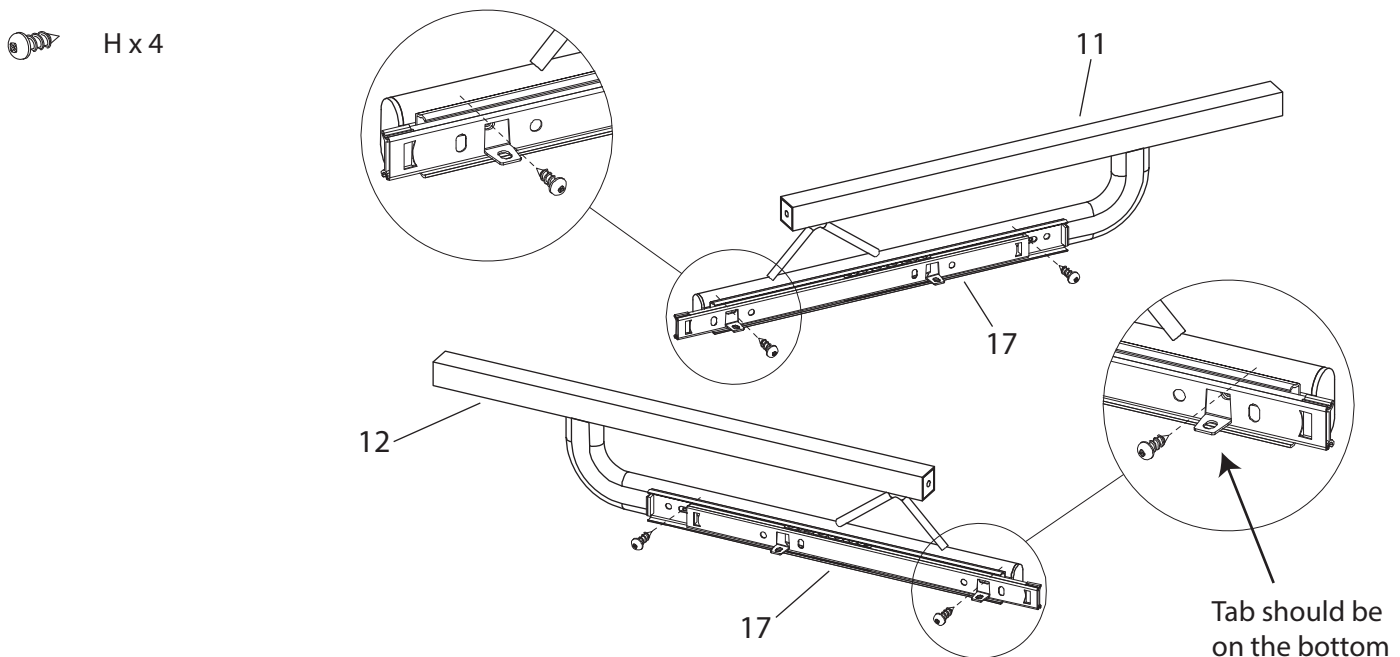
## STEP 1

First, note the difference between the Back (1) and Front (2) Leg Pieces. There is an extra screw hole at the bottom of each Back Leg Piece which will be used to attach the Lower Bar (9). Attach the Back and Front Legs using the M6 x 35mm screw with the nut (G). Repeat with the other three sets of leg pieces. Make sure not to connect one front piece with another, or a back piece with a back. Attach the four Lower Leg Frames (4) to the leg pieces using sixteen M6 x 12mm screws (D). Place the Upper Leg Frames (3) on top of the legs.



## STEP 2

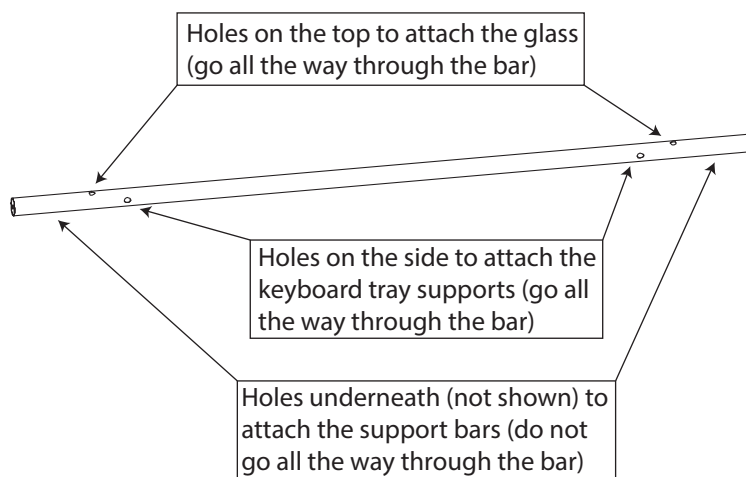
Using four M4 x 14mm (round head) screws (H) attach the Left Slide (17) to the Left Tray Support (11) and the Right Slide (17) to the Right Tray Support (12). Make sure the tabs on the slides are at the bottom.



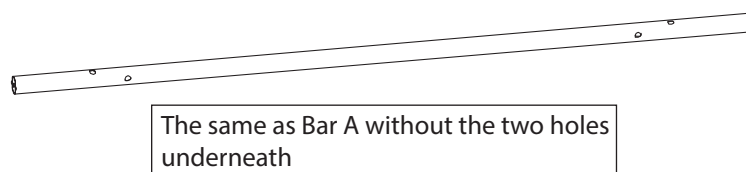
# ASSEMBLY INSTRUCTIONS

BEFORE BEGINNING STEP 3, PLEASE NOTE THE DIFFERENCES BETWEEN THE FOUR **UPPER** BARS (THE **LOWER** BAR, WHICH IS NOT SHOWN BELOW, HAS TWO SCREW HOLES TOWARD THE CENTER).

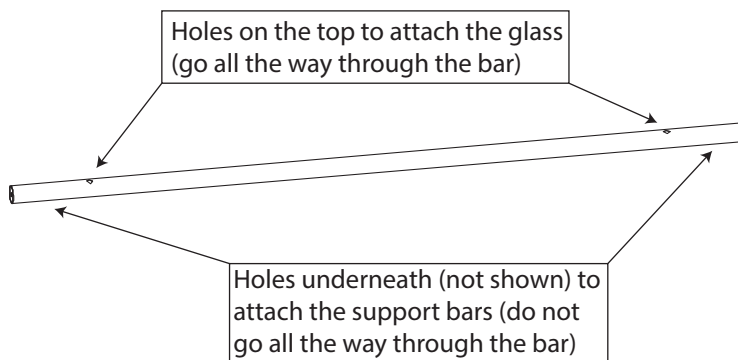
(Part #5) Upper Bar A - place at the back of the desk.



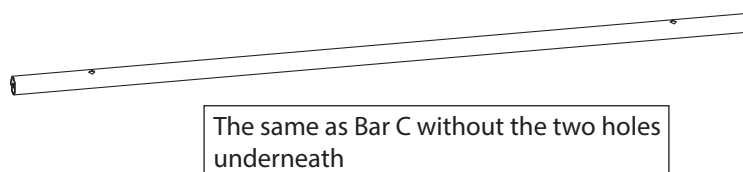
(Part #6) Upper Bar B - place at the front of the desk.



(Part #7) Upper Bar C - place at the back of the desk.



(Part #8) Upper Bar D - place at the front of the desk.



# ASSEMBLY INSTRUCTIONS

## STEP 3


NOTE: You can orient the keyboard tray on the right side of the desk instead of the left by placing the corner frame on the side opposite to the one shown below. Make sure that the tab at the corner of the corner frame faces up even with the top.

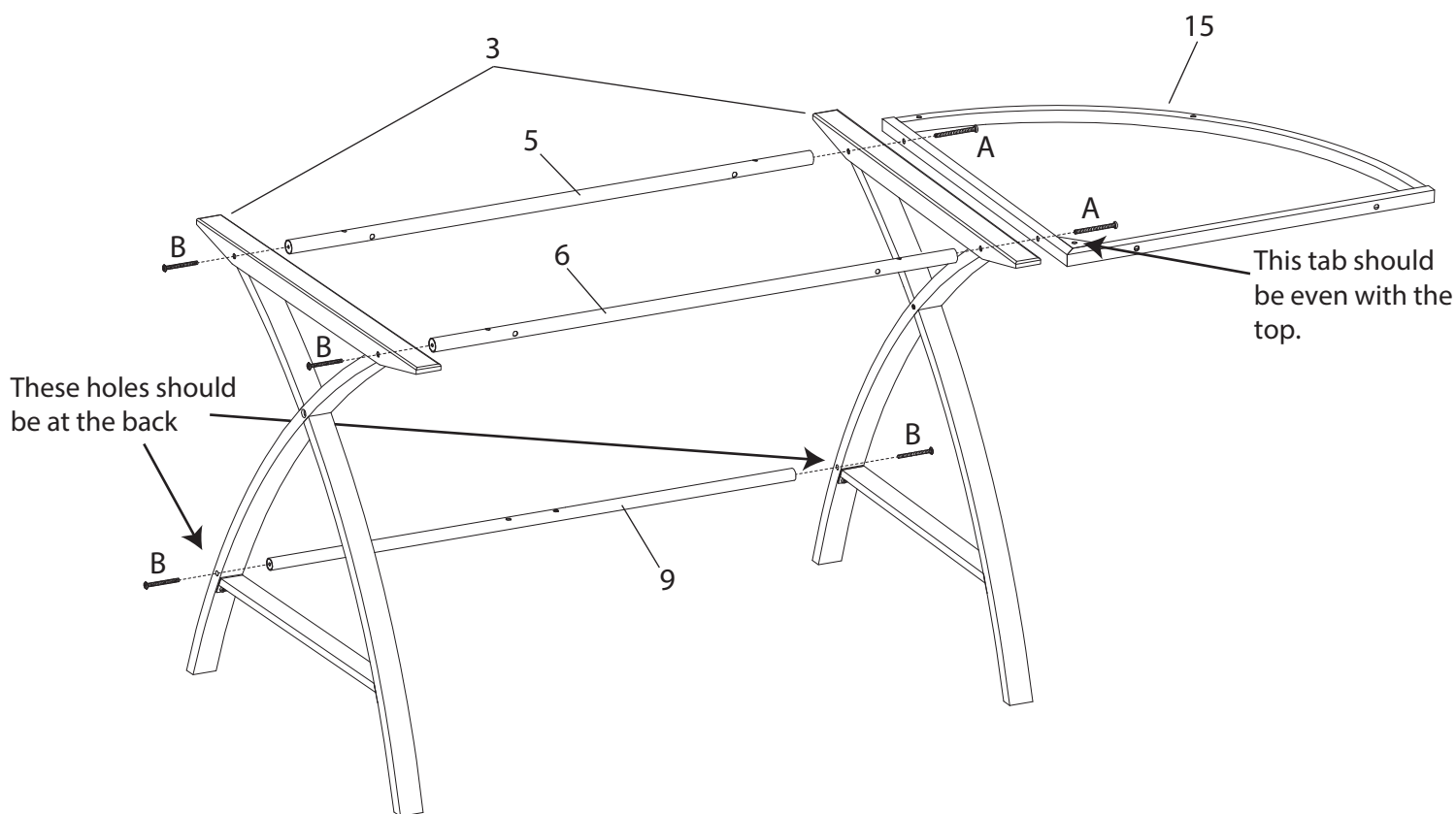
Align the legs making sure the back legs with the extra hole are at the back. Attach the legs to the Lower Bar (9) with two M6 x 55mm screws (B).

Next, attach Upper Bar A (5) and Upper Bar B (6). Make sure to place Upper Bar A (5) at the back of the desk. On the left side, use two M6 x 55mm screws (B) to attach the two bars to the legs and Upper Leg Frame (3). On the right side, use two M6 x 80mm screws (A) to attach the two bars to the legs, Upper Leg Frame, and Corner Frame (15) as shown below.

 A x 2

 B x 4

 K



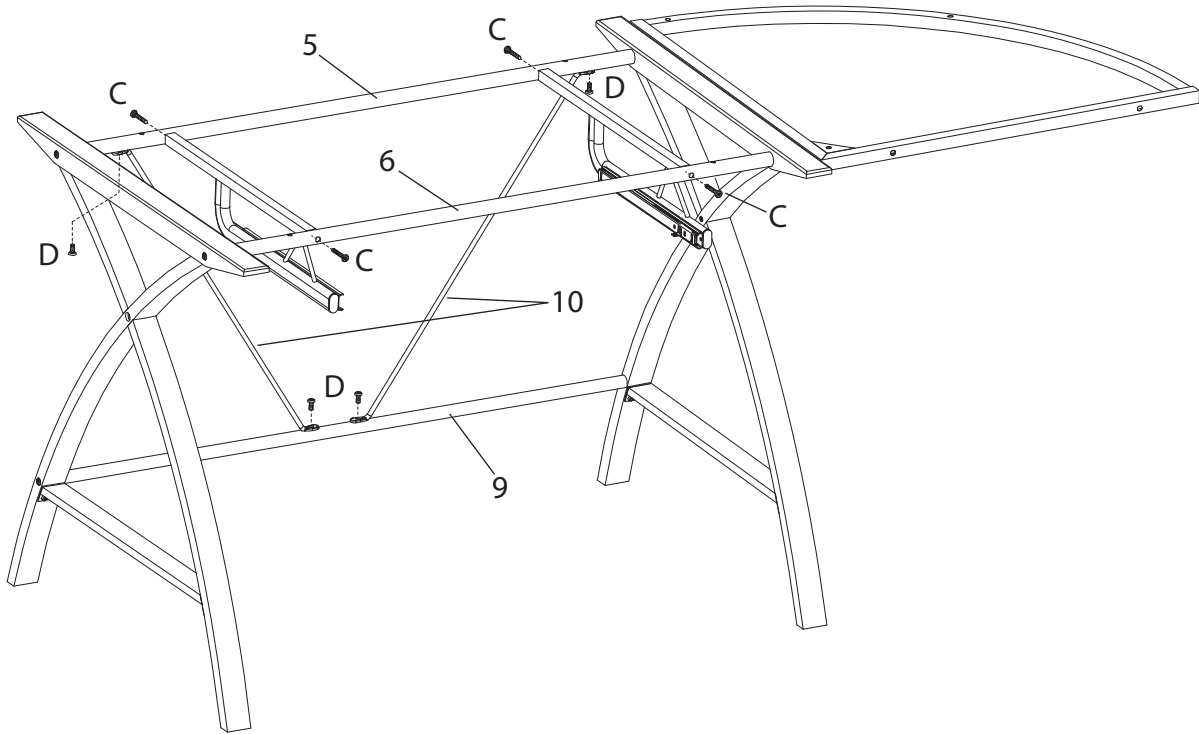
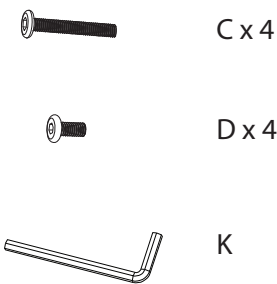


# ASSEMBLY INSTRUCTIONS

## STEP 4

Attach the Support Bars (10) to the Lower Bar (9) and to Upper Bar A (5) using four M6 x 12mm screws (D). Use the outer holes on Upper Bar A. You may need to rotate the bar so that the outer holes are facing down.

Attach the Left (11) and Right (12) Tray Supports to Upper Bar A (5) and Upper Bar B (6) using four M6 x 35mm screws (C). Use the inner holes.



# ASSEMBLY INSTRUCTIONS

## STEP 5

Attach the Keyboard Tray (16) to the Left and Right Tray Supports (11 & 12) using the four (flathead) M4 x 14mm screws (F).

Align the legs making sure the back legs with the extra hole are at the back. Attach the legs to the Lower Bar (9) with two M6 x 55mm screws (B).

Attach Upper Bar C (7) and Upper Bar D (8). Make sure to place Upper Bar C (7) at the back of the desk. On the right side, use two M6 x 55mm screws (B) to attach the two bars to the legs and Upper Leg Frame (3). On the left side, use two M6 x 80mm screws (A) to attach the two bars to the legs, Upper Leg Frame, and Corner Frame (15) as shown below.

Attach the two Support Bars (10) using four M6 x 12mm screws (D).



F x 4



D x 4



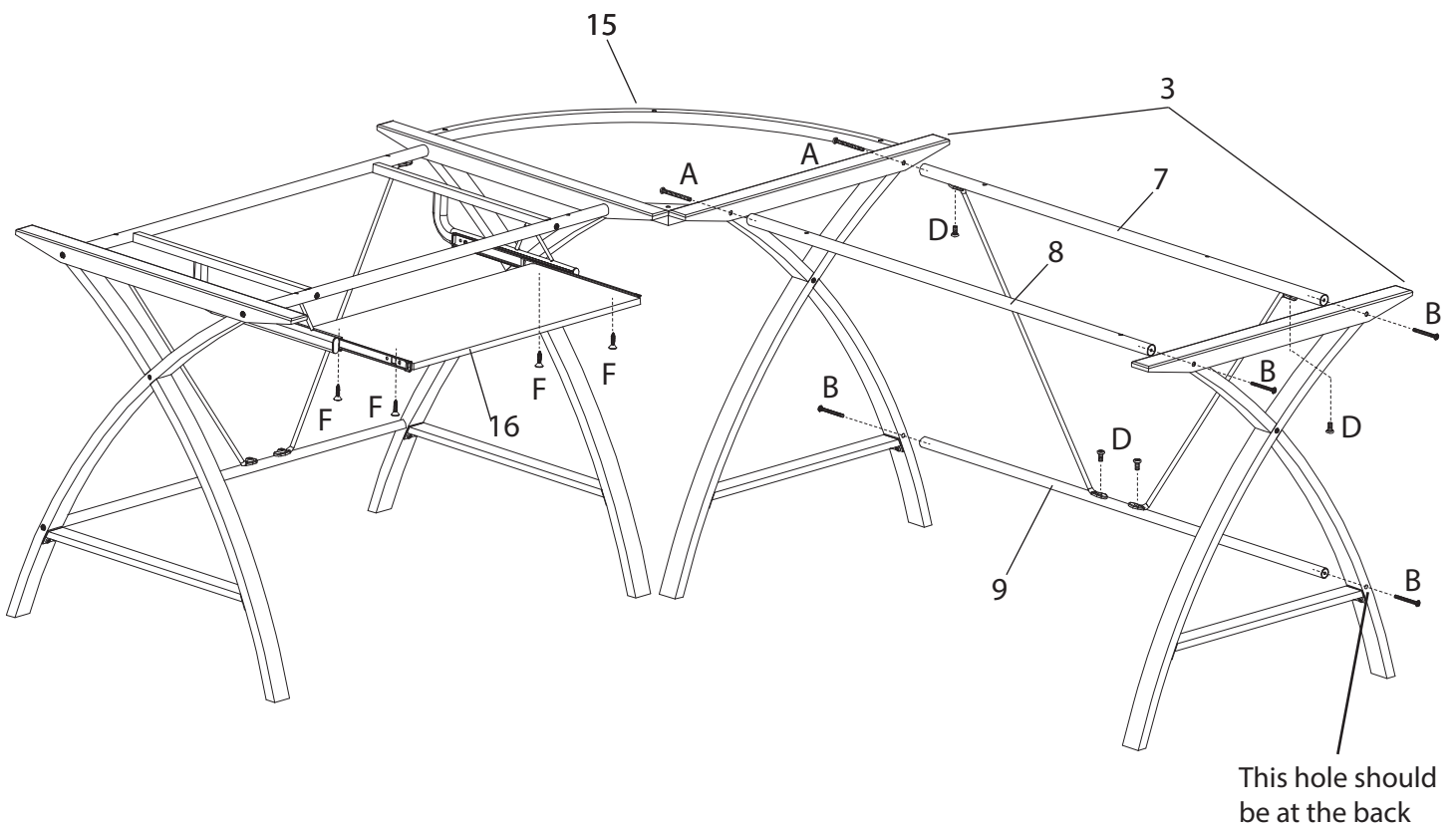
A x 2



K



B x 4



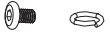
# ASSEMBLY INSTRUCTIONS

## STEP 7

Attach the two pieces of Desktop Glass (13) to the Upper Bars using eight M6 x 21mm Screws (E). Attach the Corner Glass (14) using three M6 x 25mm Screws (J) and the M6 x 7mm Screw with the nut (I). The screw with the nut should go through the tab at the center corner.



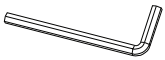
E x 8



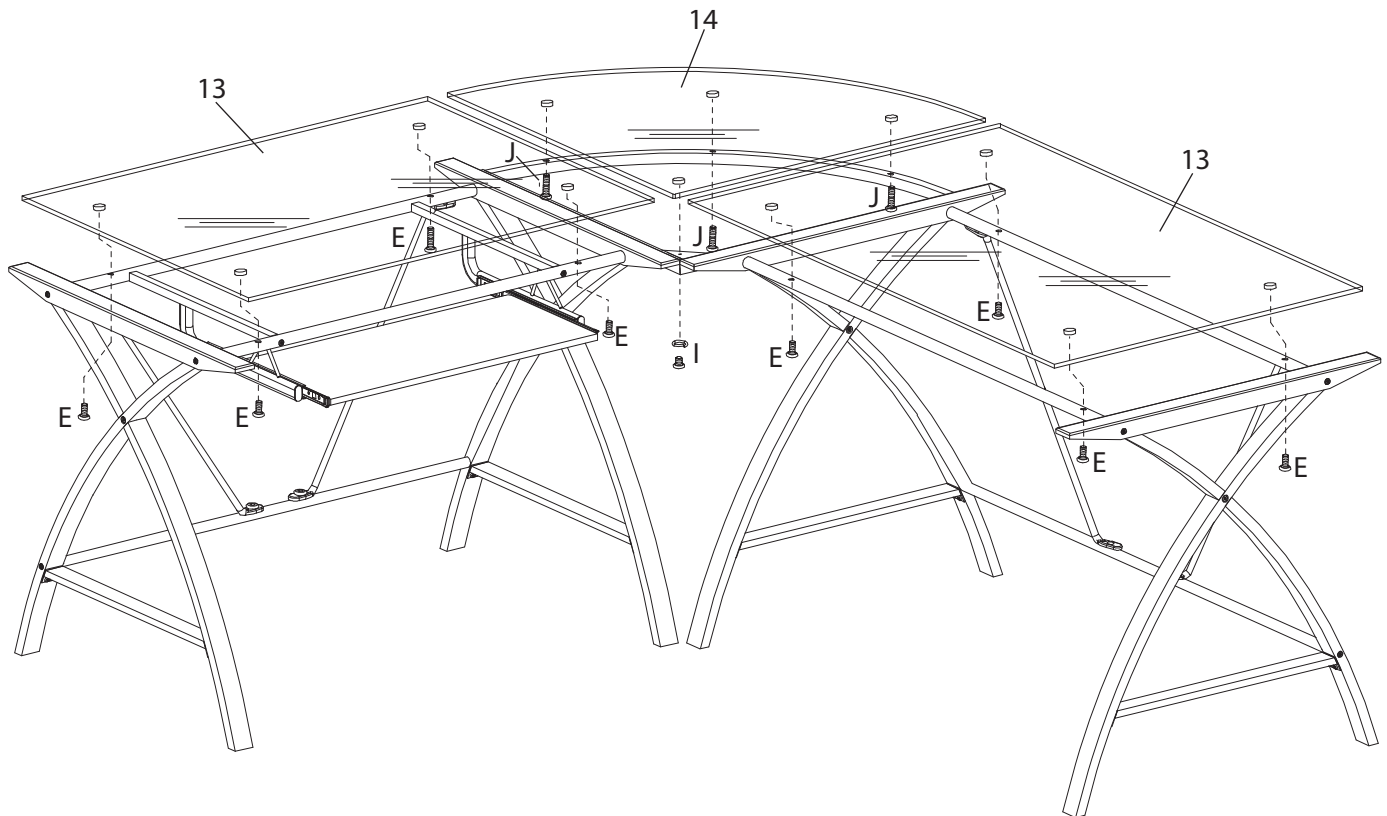
I x 1



J x 3



K



# SAFETY AND MAINTENANCE

- DO NOT stand on the desk. Do not use the desk as a stepladder.
- DO NOT use the desk unless all bolts and screws are firmly secured.
- Every 6 months, check all bolts and screws to ensure they are tight.

# LIMITED WARRANTY

PLEASE VISIT [WWW.COMFORTPRODUCTS.NET](http://WWW.COMFORTPRODUCTS.NET) FOR WARRANTY INFORMATION

Comfort Products warrants this product to be free from defects in material and workmanship for one (1) year. This warranty is made by Comfort Products only to the original end-user customer acquiring the product directly from Comfort Products' authorized dealers as shown by the original sales receipt. The end-user customer remedy pursuant to this warranty is limited to repair or replacement of parts at Comfort Products' option within a reasonable amount of time. Comfort Products reserves the right to require damaged parts to be returned to Comfort Products upon request. Consent from Comfort Products must be obtained before any warranty work is performed. This warranty applies under conditions of normal use and is not subject to defects caused by improper assembly or disassembly; defects occurring after purchase due to product modification, intentional damage, fire, misuse, negligence, or exposure to the elements; labor or assembly cost. This warranty does not cover the cost of transportation or labor. In no event shall Comfort Products be liable in either tort or contract for any loss or direct, special, incidental, consequential or exemplary damages. This Limited Warranty is NOT applicable to end-user customers who use Comfort Products for rental purposes. This warranty applies only to end-user customers in the United States. All warranties are limited to the original purchaser for normal use. The weight capacity of the desktop is 130 pounds and the weight capacity of the keyboard tray is 10 pounds. For claims or questions concerning this warranty, please visit: [www.comfortproducts.net](http://www.comfortproducts.net) or email us at: [customerservice@comfortproducts.net](mailto:customerservice@comfortproducts.net)

MODEL: 50-JN15L05

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