

**Safety Data Sheet**  
**CUTTING OIL (OIL IN ONE)**

SDS Revision Date:

04/02/2015



**1. Identification**

**1.1. Product identifier**

**Product Identity**

CUTTING OIL (OIL IN ONE)

**Alternate Names**

45-635, 45-735, 45-645, 45-745, 45-650, 45-750, 45-665, 45-765, Blended Formula, CUTTING OIL (OIL IN ONE)

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Intended use**

See Technical Data Sheet.

**Application Method**

See Technical Data Sheet.

**1.3. Details of the supplier of the safety data sheet**

**Company Name**

ComStar International Inc.  
20-45 128th Street,  
College Point, NY 11356

**Telephone No.**

718-445-7900  
800-328-0142  
Fax: 718-353-5998

**2. Hazard(s) identification**

**2.1. Classification of the substance or mixture**

Skin Irrit. 2;H315 Causes skin irritation

**2.2. Label elements**

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



**Warning**

**[Prevention]:**

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P271 Use only outdoors or in a well-ventilated area.

**[Response]:**

P312 Call a POISON CENTER or doctor / physician if you feel unwell.

P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**[Storage]:**

No GHS storage statements

**[Disposal]:**

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No GHS disposal statements

### 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
PETROLEUM HYDRO CARBONS CAS#: 64742-65-0	100	Skin Irrit 2 Specific Target Organ Toxicity 3 (narcosis) Carcinogenicity 1B	Not Available

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

\*The full texts of the phrases are shown in Section 16.

### 4. First aid measures

#### 4.1. Description of first aid measures

##### General

In all cases of doubt, or when symptoms persist, seek medical attention.  
Never give anything by mouth to an unconscious person.

##### Inhalation

Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

##### Eyes

Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

##### Skin

Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

##### Ingestion

If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

#### 4.2. Most important symptoms and effects, both acute and delayed

##### Overview

No specific symptom data available.  
See section 2 for further details.

##### Inhalation

Harmful if inhaled.

### 5. Fire-fighting measures

#### 5.1. Extinguishing media

Water fog, CO<sub>2</sub>, dry chemical, universal foams

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: No hazardous decomposition data available.

Avoid breathing dust / fume / gas / mist / vapors / spray.

#### 5.3. Advice for fire-fighters

Wear self-contained breathing apparatus and protective clothing.

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ERG Guide No. ---

**6. Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Put on appropriate personal protective equipment (see section 8).

**6.2. Environmental precautions**

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

**6.3. Methods and material for containment and cleaning up**

Absorb spill with vermiculite or other inert material, then place in a container for chemical waste.

For Large Spills: Flush spill area with water spray. Prevent run-off from entering drains, sewers, or streams, collect run-off.

**7. Handling and storage**

**7.1. Precautions for safe handling**

Avoid contact with eyes and skin. Wash thoroughly after handling. Do not breathe vapors or fumes.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials, alkalis and acids. Store away from heat, sunlight and moisture.

See section 2 for further details. - [Prevention]:

**7.2. Conditions for safe storage, including any incompatibilities**

Handle containers carefully to prevent damage and spillage.

Incompatible materials: Oxidizing agents, alkali metals

See section 2 for further details. - [Storage]:

**7.3. Specific end use(s)**

No data available.

**8. Exposure controls and personal protection**

**8.1. Control parameters**

**Exposure**

CAS No.	Ingredient	Source	Value
64742-65-0	PETROLEUM HYDRO CARBONS	OSHA	No Established Limit

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	ACGIH	5 mg/m <sup>3</sup>
	NIOSH	No Established Limit
	Supplier	No Established Limit

### Carcinogen Data

CAS No.	Ingredient	Source	Value
64742-65-0	PETROLEUM HYDRO CARBONS	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

### 8.2. Exposure controls

#### Respiratory

If engineering controls do not maintain airborne concentrations to an acceptable level, a NIOSH approved respirator must be worn.

Respirator Type: Organic vapor. If respirators are used, a program should be instituted to

assure Compliance with OSHA Standard 29 CFR 1910.134.

#### Eyes

Safety glasses with side shields, goggles or face shield are recommended.

#### Skin

Wear overalls to keep skin contact to a minimum.

#### Engineering Controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances such as poorly ventilated spaces, evaporation from large surfaces, spraying, heating, etc. Recommended Decontamination Facilities: Eye bath, washing facilities.

#### Other Work Practices

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

## 9. Physical and chemical properties

<b>Appearance</b>	Clear & Brownish Liquids
<b>Odor</b>	Slight
<b>Odor threshold</b>	Not Measured
<b>pH</b>	Not Measured
<b>Melting point / freezing point</b>	Not Measured
<b>Initial boiling point and boiling range</b>	370 F/188 C
<b>Flash Point</b>	None
<b>Evaporation rate (Ether = 1)</b>	Not Measured
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Upper/lower flammability or explosive limits</b>	<b>Lower Explosive Limit:</b> 135C(275F): NA <b>Upper Explosive Limit:</b> 199C(390F): NA
<b>Vapor pressure (Pa)</b>	6 mmHg (at 70 F)
<b>Vapor Density</b>	Not Measured
<b>Specific Gravity</b>	> 2 (H2O = 1)

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<b>Solubility in Water</b>	Complete
<b>Partition coefficient n-octanol/water (Log Kow)</b>	Not Measured
<b>Auto-ignition temperature</b>	(ASTM D 2155): NA
<b>Decomposition temperature</b>	Not Measured
<b>Viscosity (cSt)</b>	25C/77F: NA
<b>Volatiles (% by weight)</b>	NA
<b>Octanol/Water Partition Coefficient</b>	NA

**9.2. Other information**

No other relevant information.

### 10. Stability and reactivity

**10.1. Reactivity**

Hazardous Polymerization will not occur.

**10.2. Chemical stability**

Stable under normal circumstances.

**10.3. Possibility of hazardous reactions**

No data available.

**10.4. Conditions to avoid**

No data available.

**10.5. Incompatible materials**

Strong Oxidizers

**10.6. Hazardous decomposition products**

No hazardous decomposition data available.

### 11. Toxicological information

**Acute toxicity**

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
PETROLEUM HYDRO CARBONS (64742-65-0)	>5000 mg/kg, Rat	>2000 mg/kg, Rat	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable

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Skin corrosion/irritation	---	Not Applicable
Serious eye damage/irritation	---	Not Applicable
Respiratory sensitization	---	Not Applicable
Skin sensitization	---	Not Applicable
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

## 12. Ecological information

### 12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

### Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
PETROLEUM HYDRO CARBONS (64742-65-0)	>5000 mg/L	>1000 mg/L	Not Available

### 12.2. Persistence and degradability

There is no data available on the preparation itself.

### 12.3. Bioaccumulative potential

Not Measured

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

### 12.6. Other adverse effects

No data available.

## 13. Disposal considerations

### 13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

## 14. Transport information

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	<b>DOT (Domestic Surface Transportation)</b>	<b>IMO / IMDG (Ocean Transportation)</b>	<b>ICAO/IATA</b>
<b>14.1. UN number</b>	Not Applicable	Not Regulated	Not Regulated
<b>14.2. UN proper shipping name</b>	Not Regulated	Not Regulated	Not Regulated
<b>14.3. Transport hazard class(es)</b>	<b>DOT Hazard Class:</b> Not Applicable	<b>IMDG:</b> Not Applicable <b>Sub Class:</b> Not Applicable	<b>Air Class:</b> Not Applicable
<b>14.4. Packing group</b>	Not Applicable	Not Applicable	Not Applicable
<b>14.5. Environmental hazards</b>			
<b>IMDG</b>	Marine Pollutant: No		
<b>14.6. Special precautions for user</b>	No further information		

### 15. Regulatory information

<b>Regulatory Overview</b>	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.
<b>Toxic Substance Control Act ( TSCA)</b>	All components of this material are either listed or exempt from listing on the TSCA Inventory.
<b>WHMIS Classification</b>	Not Regulated
<b>US EPA Tier II Hazards</b>	<b>Fire:</b> No <b>Sudden Release of Pressure:</b> No <b>Reactive:</b> No <b>Immediate (Acute):</b> No <b>Delayed (Chronic):</b> No

**EPCRA 311/312 Chemicals and RQs:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**EPCRA 302 Extremely Hazardous:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**EPCRA 313 Extremely Hazardous:**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Carcinogens (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

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**Proposition 65 - Developmental Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Female Repro Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Proposition 65 - Male Repro Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**New Jersey RTK Substances (>1%):**

**Pennsylvania RTK Substances (>1%):**

**16. Other information**

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

**This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.**

The opinions expressed are those of qualified experts within ComStar International Inc. We believe that the information contained is current as of the date of the Material Safety Data Sheet. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of ComStar International Inc., it is the user's obligation to determine the conditions of safe use of the product.

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