

Installation and Operation Manual

FADE Series

Wall Axial Fans



Fantech Inc. certifies that the FADE Series shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.






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| | | | | |
|---|---|---|--|---|
|  |  |  |  |  |
| Note | Warning/ Important note | Information | Technical information | Practical tip |



**Read and Save these instructions
for future reference.**

1. FADE units can be mounted at any angle for exhaust ventilation. When planning installation, allow adequate space for blower removal for service or inspection.
2. Because this unit has rotating parts, safety precautions should be exercised during all phases of installation, operation and maintenance.
3. **CAUTION:** "For General Ventilation Use Only. Do Not Use To Exhaust Hazardous Or Explosive Material and Vapors."
4. Remove unit from package and inspect within 10 days after receipt. If damaged, report damage to carrier. Do Not operate this unit with visible damage to the blower or impeller assembly.
5. Ensure centrifugal impeller has free rotation. If impeller hits orifice, check screws holding motor bracket. Tighten all screws before operating unit.

WEAR HAND PROTECTION AND STAY CLEAR OF SHARP EDGES!

6. Screen guards must be installed within reach of personnel, within (7) feet of the working area, or when advisable for safety.
7. When mounting fan, the inside dimension of the opening should correspond to dimension "D" possibly allowing an extra 1/4". When using a louver or damper, provide adequate framing depth to accommodate the fan.

PLEASE read the entire manual before installing.

WARNINGS

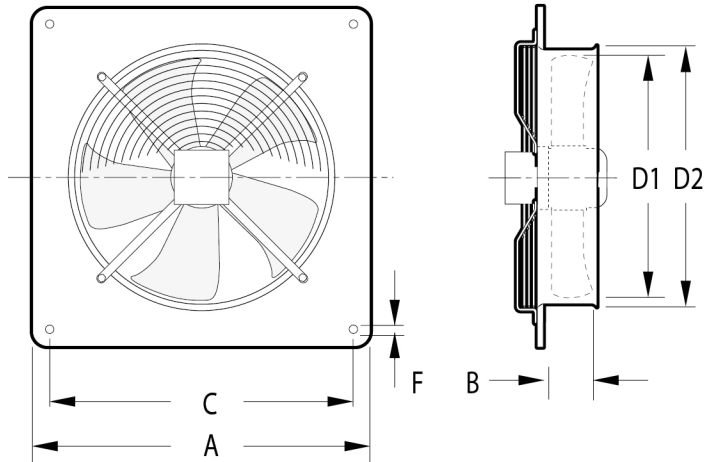
DO NOT CONNECT POWER SUPPLY until fan is completely installed. Make sure electrical service to the fan is in the locked "OFF" position.

1. All fans are suitable for use with solid-state speed control.
2. **WARNING! TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS - OBSERVE THE FOLLOWING:**
 - a. Use this unit in the manner intended by the manufacturer. If you have any questions, contact your manufacturer's representative or contact us directly.
 - b. **CAUTION:** Before installation, servicing or cleaning unit, switch power off at service panel and lock the service disconnection means to prevent power from being switched on accidentally. When the service disconnection means cannot be locked, securely fasten a prominent warning device, such as tag, to the panel.
 - c. Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes and standards, including fire-rated construction.
 - d. Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) of fuel burning equipment to prevent back drafting. Follow the heating equipment manufacturer's guideline and safety standards such as those published by the National Fire Association (NFPA), and the American Society for Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE), and the local code authorities.
 - e. When cutting or drilling into wall and ceiling, do not damage electrical wiring and other hidden utilities.
 - f. Ducted fans must always be vented to the outdoors.
 - g. If this unit is to be installed over a tub or shower, it must be marked as appropriate for the application and be connected to a GFCI (Ground Fault Circuit Interrupter) - protected branch circuit.
 - h. NEVER place a switch where it can be reached from a tub or shower.
3. **WARNING!** Check voltage at the fan to see if it corresponds to the motor name plate.

DIMENSIONS

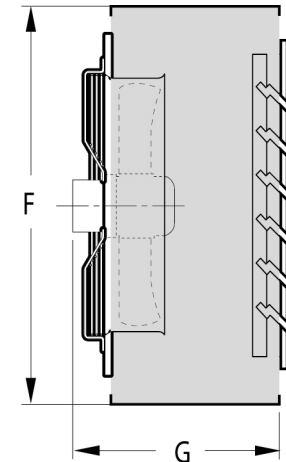
FADE S-TYPE

"Fan Only" Model



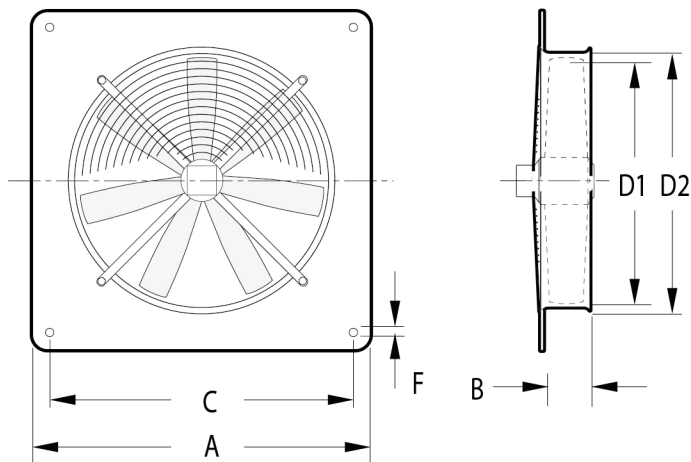
FADE S-TYPE

"Fully Assembled" Model



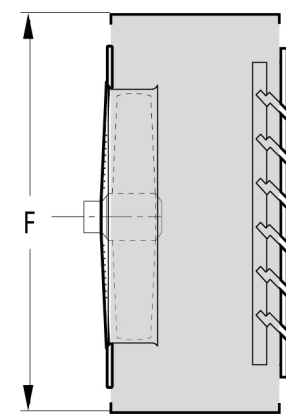
FADE A-TYPE

"Fan Only" Model



FADE A-TYPE

"Fully Assembled" Model



| Model | A | B | C | D1 | D2 | E | F | G | Blade Type |
|---------------------------|---------------------------------|-------------------------------|---------------------------------|--------------------------------|---------------------------------|------------------------------|----|--------------------------------|------------|
| FADE 8-4 | 12 ⁵ / ₁₆ | 2 | 10 ¹ / ₄ | 7 ³ / ₄ | 8 ¹ / ₁₆ | ¹ / ₄ | - | - | S |
| FADE 10-4 | 14 ⁹ / ₁₆ | 2 | 12 ⁵ / ₈ | 10 | 10 ⁵ / ₁₆ | ¹ / ₄ | - | - | S |
| FADE 12-4 / FADE 12-4 WHD | 17 | 3 | 15 | 12 | 12 ⁷ / ₈ | ⁵ / ₁₆ | 21 | 15 ¹ / ₂ | S |
| FADE 14-4 / FADE 14-4 WHD | 19 ³ / ₁₆ | 3 ¹ / ₈ | 17 ¹ / ₈ | 14 | 15 ³ / ₈ | ⁵ / ₁₆ | 21 | 15 ¹ / ₂ | S |
| FADE 16-4 / FADE 16-4 WHD | 22 ³ / ₄ | 3 ¹ / ₂ | 21 | 16 ¹ / ₂ | 17 ¹ / ₄ | ³ / ₈ | 24 | 16 ¹ / ₂ | S |
| FADE 18-4 / FADE 18-4 WHD | 22 ⁹ / ₁₆ | 4 ¹ / ₄ | 21 | 18 | 18 ¹ / ₂ | ³ / ₈ | 24 | 16 ¹ / ₂ | S |
| FADE 20-4 / FADE 20-4 WHD | 25 ³ / ₁₆ | 4 ¹ / ₂ | 24 ¹ / ₄ | 20 | 20 ¹ / ₂ | ³ / ₈ | 26 | 17 ¹ / ₂ | A |
| FADE 20-6 / FADE 20-6 WHD | 25 ³ / ₁₆ | 4 ¹ / ₂ | 24 ¹ / ₄ | 20 | 20 ¹ / ₂ | ³ / ₈ | 26 | 17 ¹ / ₂ | A |
| FADE 22-6 / FADE 22-6 WHD | 28 ⁵ / ₈ | 5 ¹ / ₄ | 26 ⁹ / ₁₆ | 22 | 22 ¹ / ₂ | ³ / ₈ | 32 | 18 ³ / ₄ | A |
| FADE 25-6 / FADE 24-6 WHD | 31 ³ / ₄ | 6 | 29 ¹ / ₂ | 25 | 25 ¹ / ₂ | ³ / ₈ | 32 | 18 ³ / ₄ | A |

All dimensions in inches. FADE 12 through FADE 25 models can be ordered fully assembled with housing and damper. See Fantech Catalog for detailed descriptions and model numbers.

WIRING



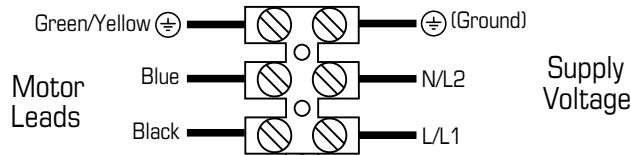
SPECIAL WIRING PRECAUTIONS:

All installation should be wired according to the following diagrams. Failure to comply will cause the motor to "hum" or not work.

All units are pre-wired, just bring incoming supply into marked ports on terminal strip. (EXCEPT FOR 3 PHASE UNITS, please use a motor contactor & TK leads to prevent damage to motor). Maximum torque that can be applied to the terminal block screws is 0.79 Nm (7 lb-in).

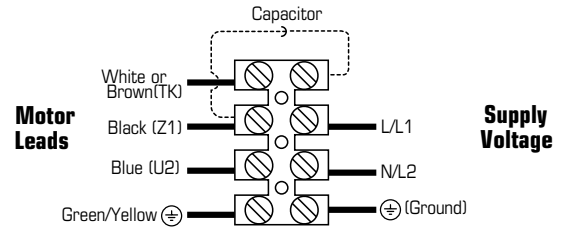
120/230 Volt Single Phase Fans

FADE 8-4



120/230 Volt Single Phase Fans

FADE 10-4, 12-4, 14-4, 16-4



120/230 Volt Single Phase Fans

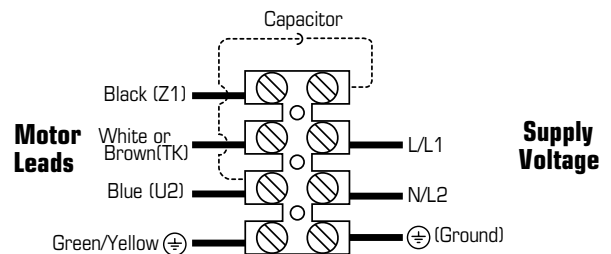
FADE 18-4, 20-4, 22-6 25-6



Wiring schematic for 4 lead meotors, single phase



1. All leads are color coded as well as identified with an Alpha / Alpha or Alpha / Numeric code (i.e. TK or Z2). This code may be shown as a band on the wire or on a schematic on the motor hub. Colors should be verified against code band. If code band and color do not correspond to schematics above, wire according to the code on the band.
2. Color of capacitor leads may be reversed. Fan operation will not be affected.

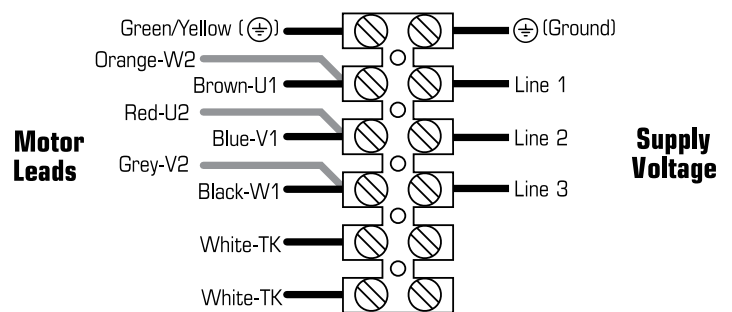


230 Volt Three Phase Fans

FADE 20-4, 22-6, 25-6




1. Contactor should be used. Control coil should be wired in series with motor thermal contacts (TK leads) as shown in diagram to provide thermal motor protection.
2. All leads are color coded as well as identified with a band containing an Alpha/Alpha or Alpha/Numeric code (i.e. TK or Z2). Colors should be verified against code band. If code band and color do not correspond to schematics above, wire according to the code on the band.




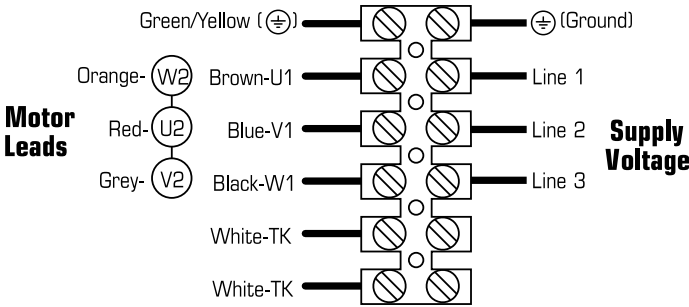
WIRING (CONT'D)

460 Volt Three Phase Fans

FADE 20-4, 22-6, 25-6

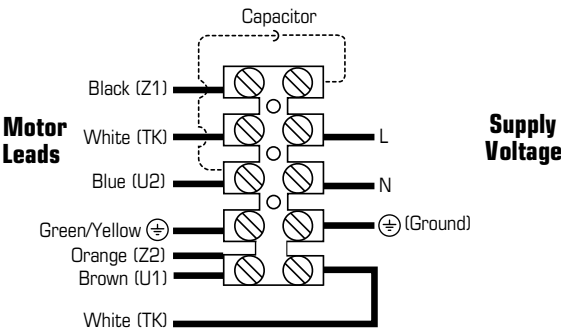
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For 460 volt operation, Orange (W2), red (U2) and Grey (V2) wires must be spliced
- 
 1. Contactor should be used. Control coil should be wired in series with motor thermal contacts (TK leads) as shown in diagram to provide thermal motor protection
 2. All leads are color coded as well as identified with a band containing an Alpha/Alpha or Alpha/Numeric code (i.e. TK or Z2). Colors should be verified against code band. If code band and color do not correspond to schematics above, wire according to the code on the band.

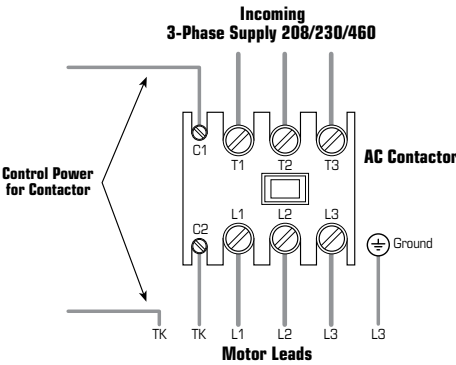


120 Volt Single Phase Fans

FADE 20-6



Contactor for 3-Phase Fans, 208-230/460 volt



WARRANTY

Three (3) Year Warranty

This warranty supersedes all prior warranties

DURING ENTIRE WARRANTY PERIOD:

Fantech will repair or replace any part which has a factory defect in workmanship or material. Product may need to be returned to the Fantech factory, together with a copy of the bill of sale and identified with RMA number.

FOR FACTORY RETURN YOU MUST:

- Have a Return Materials Authorization (RMA) number. This may be obtained by calling Fantech either in the USA at 1.800.747.1762 or in CANADA at 1.800.565.3548. Please have bill of sale available.
- The RMA number must be clearly written on the outside of the carton, or the carton will be refused.
- All parts and/or product will be repaired/replaced and shipped back to buyer; no credit will be issued.

OR

The Distributor may place an order for the warranty part and/or product and is invoiced. The Distributor will receive a credit equal to the invoice only after product is returned prepaid and verified to be defective.

FANTECH WARRANTY TERMS DO NOT PROVIDE FOR REPLACEMENT WITHOUT CHARGE PRIOR TO INSPECTION FOR A DEFECT. REPLACEMENTS ISSUED IN ADVANCE OF DEFECT INSPECTION ARE INVOICED, AND CREDIT IS PENDING INSPECTION OF RETURNED MATERIAL. DEFECTIVE MATERIAL RETURNED BY END USERS SHOULD NOT BE REPLACED BY THE DISTRIBUTOR WITHOUT CHARGE TO THE

END USER, AS CREDIT TO DISTRIBUTOR'S ACCOUNT WILL BE PENDING INSPECTION AND VERIFICATION OF ACTUAL DEFECT BY FANTECH.

THE FOLLOWING WARRANTIES DO NOT APPLY:

- Damages from shipping, either concealed or visible. Claim must be filed with freight company.
- Damages resulting from improper wiring or installation.
- Damages or failure caused by acts of God, or resulting from improper consumer procedures, such as:
 1. Improper maintenance
 2. Misuse, abuse, abnormal use, or accident, and
 3. Incorrect electrical voltage or current.
- Removal or any alteration made on the Fantech label control number or date of manufacture.
- Any other warranty, expressed, implied or written, and to any consequential or incidental damages, loss or property, revenues, or profit, or costs of removal, installation or reinstallation, for any breach of warranty.

WARRANTY VALIDATION

- The user must keep a copy of the bill of sale to verify purchase date.
- These warranties give you specific legal rights, and are subject to an applicable consumer protection legislation. You may have additional rights which vary from state to state.

Limitation of Warranty and Liability

This warranty does not apply to any Fantech product or part which has failed as a result of faulty installation or abuse, incorrect electrical connections or alterations made by others, or use under abnormal operating conditions or misapplication of the product or parts. We will not approve for payment any repair not made by us or our authorized agent without prior written consent. The foregoing shall constitute our sole and exclusive warranty and our sole exclusive liability, and is in lieu of any other warranties, whether written, oral, implied or statutory. There are no warranties which extend beyond the description on the page hereof. In no event, whether as a result of breach of contract, or

warranty or alleged negligence, defect incorrect advice or other causes, shall Fantech be liable for special or consequential damages, including, but not limited to, loss of profits or revenue, loss of use of equipment or any other associated equipment, cost of capital, cost of substitute equipment, facilities or services, downtime costs, or claims of customers of purchase for such damages. Fantech neither assumes or authorizes any person to assume for it any other liability in connection with the sale of product(s) or part(s). Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages so the above limitations and exclusions may not apply to you.

Warning

Fantech products are designed and manufactured to provide reliable performance, but they are not guaranteed to be 100% free from defects. Even reliable products will experience occasional failures and this possibility should be recognized by the user. If these products are

used in a life support ventilation system where failure could result in loss or injury, the user should provide adequate backup ventilation, supplementary natural ventilation, failure alarm system, or acknowledge willingness to accept the risk of such loss or injury.

NOTES

Fantech reserves the right to make technical changes.
For updated documentation please refer to www.fantech.net

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