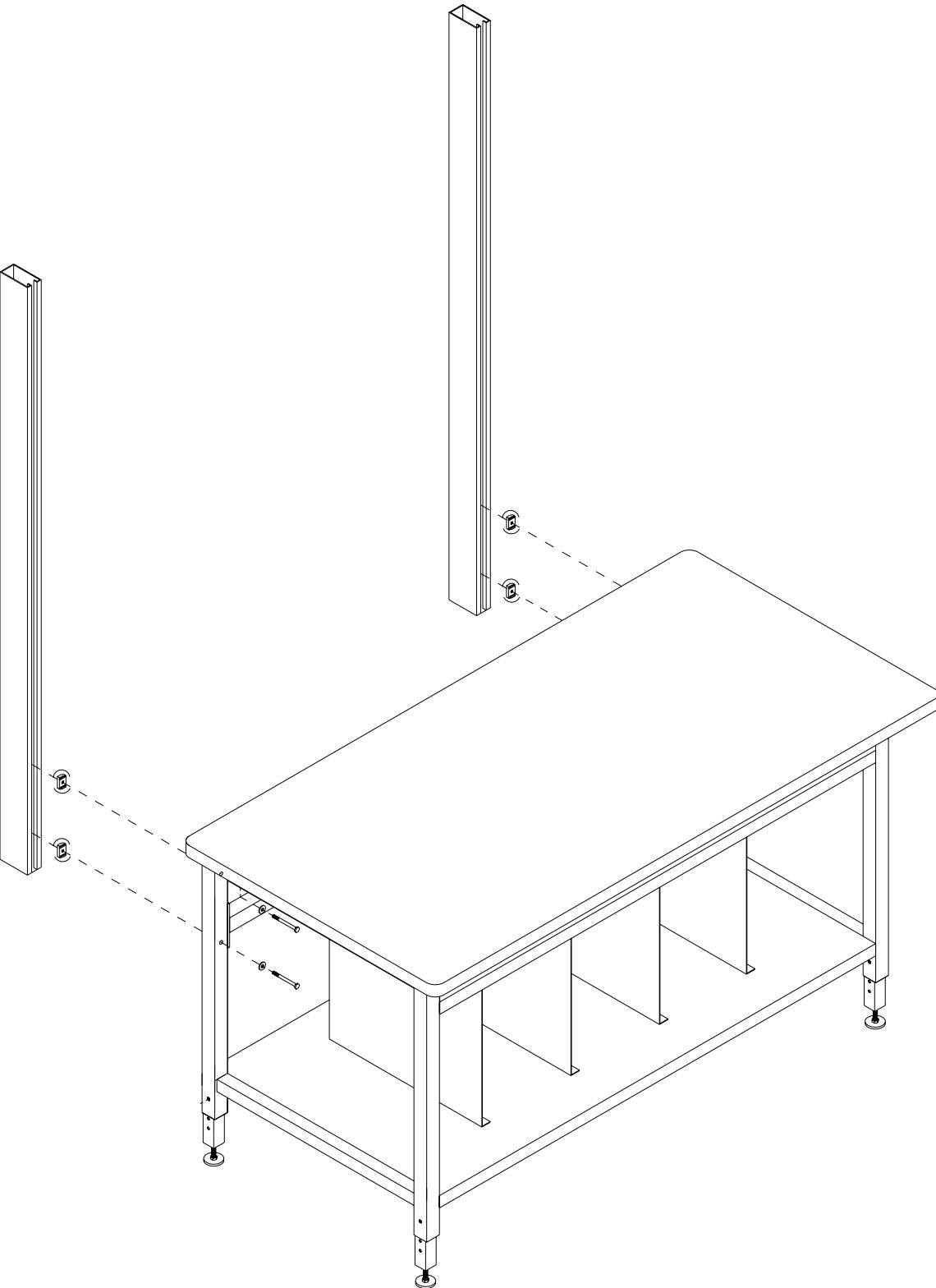


- 1) ASSEMBLE BASE FRAME USING $1/4''$ - 20 X $3/4''$ HEX HEAD BOLTS AND $1/4''$ WASHERS (18 PLACES)
- 2) ASSEMBLE LEG EXTENDERS USING $1/4''$ - 20 X $2''$ HEX HEAD BOLTS, FLAT WASHERS AND ELASTIC LOCK NUTS
- 3) MOUNT DIVIDERS USING $1/4''$ X $3/8''$ TRUSS HEAD BOLTS AND WING NUTS
- 4) MOUNT TOP FLUSH TO BACK OF BENCH WITH EQUAL OVERHANG ON BOTH SIDES USING #12 X 2 PHILLIPS PAN HEAD SHEET METAL SCREWS

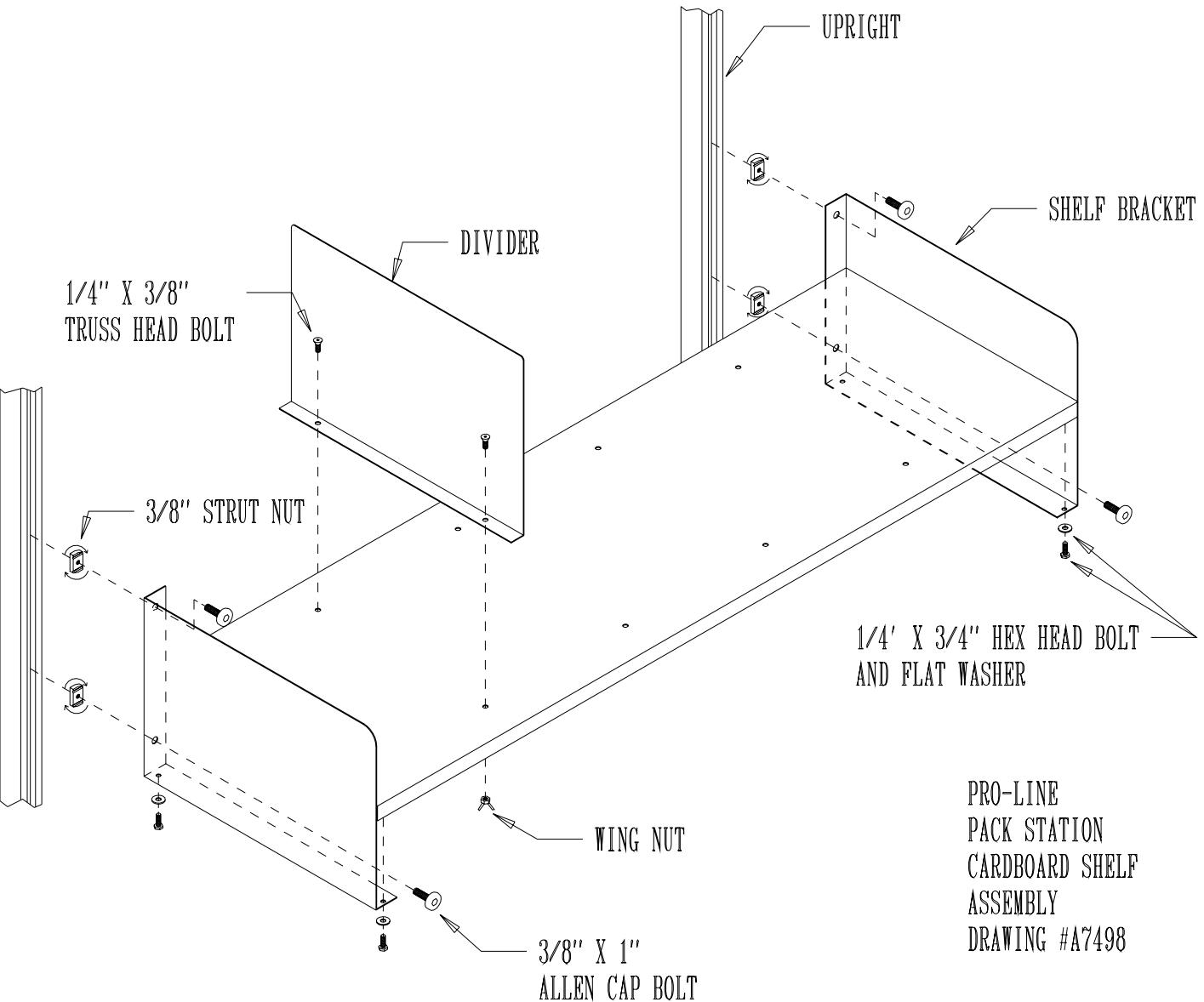
NOTE: SHELVING AND DIVIDERS ARE OPTIONAL

PRO-LINE
PACK STATION BASE
ASSEMBLY INSTRUCTIONS
DRAWING #A7170



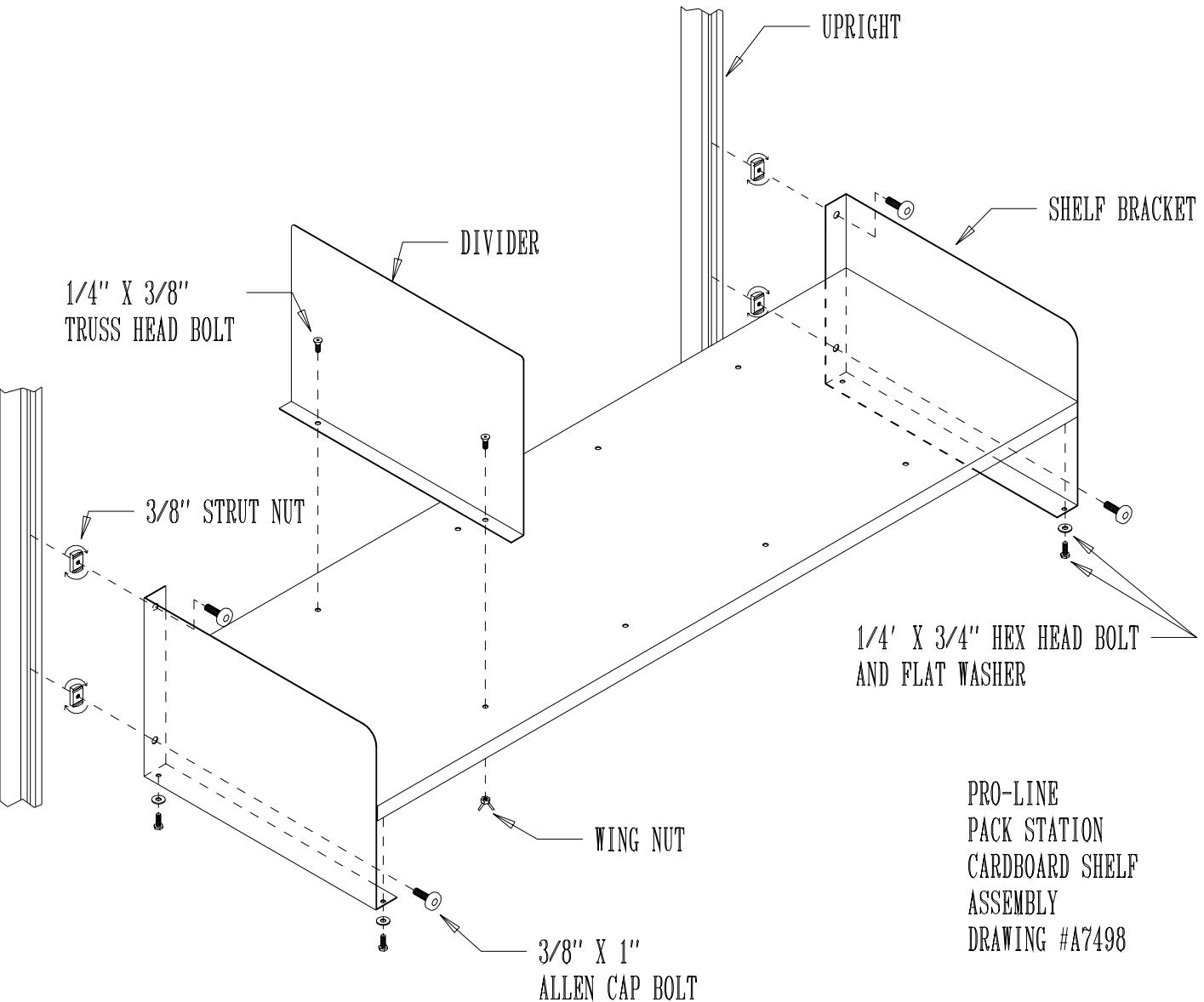
- 1) MOUNT $1/4''$ X $2\frac{1}{2}''$ HEX HEAD BOLTS AND WASHERS THROUGH REAR LEGS AS SHOWN
- 2) TURN $1/4''$ STRUT NUTS ON APPROXIMATELY TWO (2) THREADS
- 3) HOLD HEAVY DUTY UPRIGHTS AGAINST BACK OF REAR LEGS
- 4) PUSH BOLT ASSEMBLY INTO UPRIGHTS AND TURN CLOCKWISE TO TIGHTEN

PRO-LINE
PACK STATION UPRIGHT ASSEMBLY
INSTRUCTIONS
DRAWING #A7241



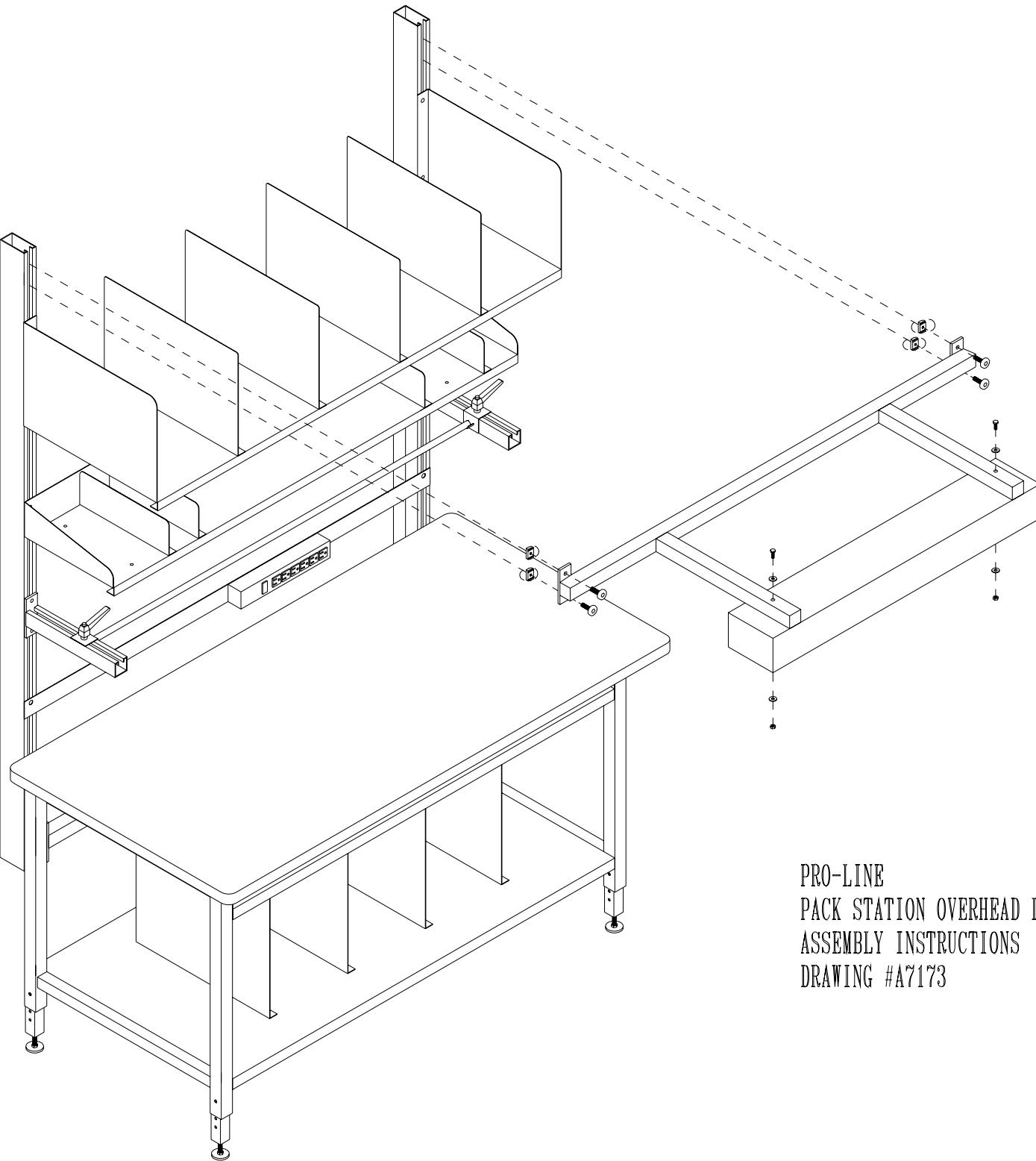
PRO-LINE
PACK STATION
CARDBOARD SHELF
ASSEMBLY
DRAWING #A7498

- 1) ASSEMBLE THE STEEL SHELF TO THE SHELF BRACKETS AS SHOWN USING $1/4'' \times 3/4''$ HEX HEAD BOLTS AND FLAT WASHERS.
- 2) LOOSELY ASSEMBLE THE $3/8'' \times 1''$ ALLEN CAP BOLTS AND $3/8''$ STRUT NUTS TO THE SHELF BRACKETS, SPIN THE STRUT NUTS ON APPROX. 2 TO 3 REVOLUTIONS. NOTE BE CERTAIN THE "TEETH" ON THE STRUT NUTS ARE FACING THE SHELF BRACKET.
- 3) AT THE DESIRED HEIGHT PUSH THE STRUT NUT ASSEMBLY INTO THE UPRIGHT CHANNEL AND TURN THE STRUT NUT ASSEMBLY CLOCKWISE MAKING SURE THE "TEETH" ON THE STRUT NUT ARE AGAINST THE "RIBS" LOCATED INSIDE THE UPRIGHT AND TIGHTEN.
- 4) MOUNT DIVIDERS TO THE SHELVES USING $1/4'' \times 3/8''$ TRUSS HEAD BOLTS AND WING NUTS



PRO-LINE
PACK STATION
CARDBOARD SHELF
ASSEMBLY
DRAWING #A7498

- 1) ASSEMBLE THE STEEL SHELF TO THE SHELF BRACKETS AS SHOWN USING $1/4'' \times 3/4''$ HEX HEAD BOLTS AND FLAT WASHERS.
- 2) LOOSELY ASSEMBLE THE $3/8'' \times 1''$ ALLEN CAP BOLTS AND $3/8''$ STRUT NUTS TO THE SHELF BRACKETS, SPIN THE STRUT NUTS ON APPROX. 2 TO 3 REVOLUTIONS. NOTE BE CERTAIN THE "TEETH" ON THE STRUT NUTS ARE FACING THE SHELF BRACKET.
- 3) AT THE DESIRED HEIGHT PUSH THE STRUT NUT ASSEMBLY INTO THE UPRIGHT CHANNEL AND TURN THE STRUT NUT ASSEMBLY CLOCKWISE MAKING SURE THE "TEETH" ON THE STRUT NUT ARE AGAINST THE "RIBS" LOCATED INSIDE THE UPRIGHT AND TIGHTEN.
- 4) MOUNT DIVIDERS TO THE SHELVES USING $1/4'' \times 3/8''$ TRUSS HEAD BOLTS AND WING NUTS



1) MOUNT LIGHT FRAME TO UPRIGHTS
USING 3/8" X 1" ALLEN CAP SCREWS
AND 3/8" STRUT NUTS

2) MOUNT LIGHT FIXTURE TO LIGHT
FRAME USING 1/4" - 20 X 2"
HEX HEAD BOLTS 1/4" FLAT
WASHERS AND 1/4" KEPNUTS

RECOMMENDED BULBS

36" FIXTURES F32 T8

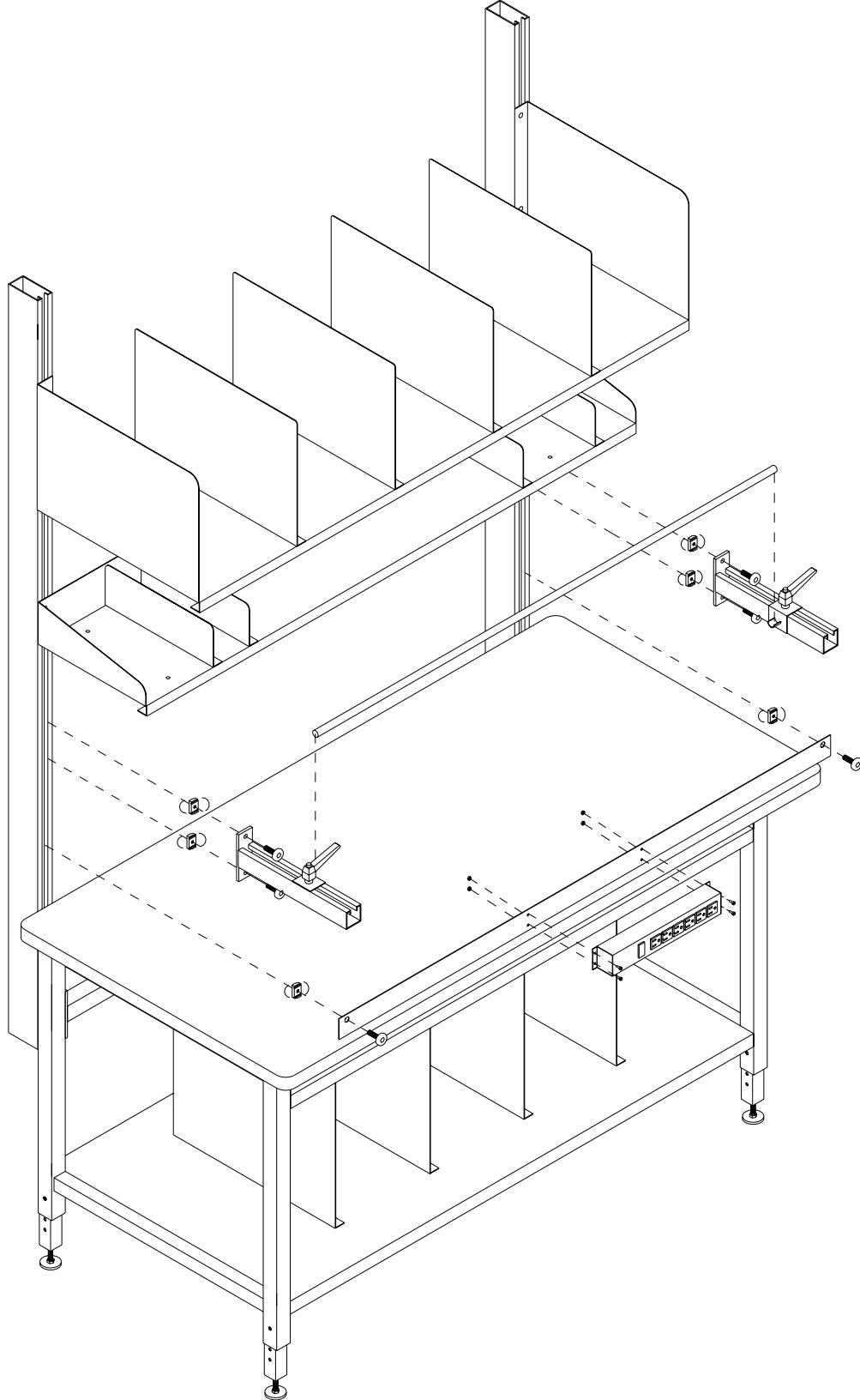
SYLVANIA #'S

F032 735
F032 741
F032 835
F032 841

GE #'S

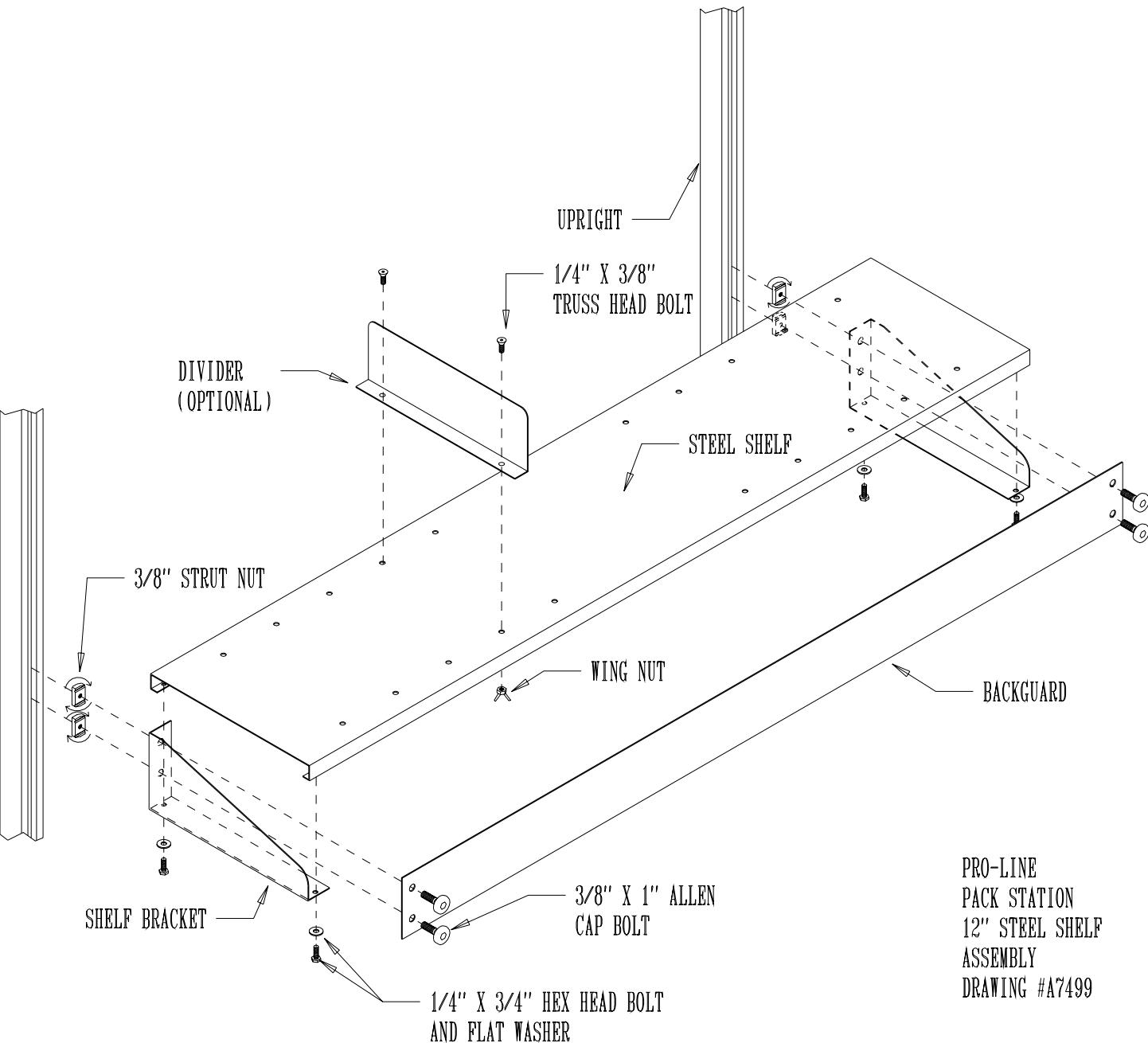
F32T8SP30EC0
F32T8SP35EC0
F32T8SP41EC0

PRO-LINE
PACK STATION OVERHEAD LIGHT
ASSEMBLY INSTRUCTIONS
DRAWING #A7173



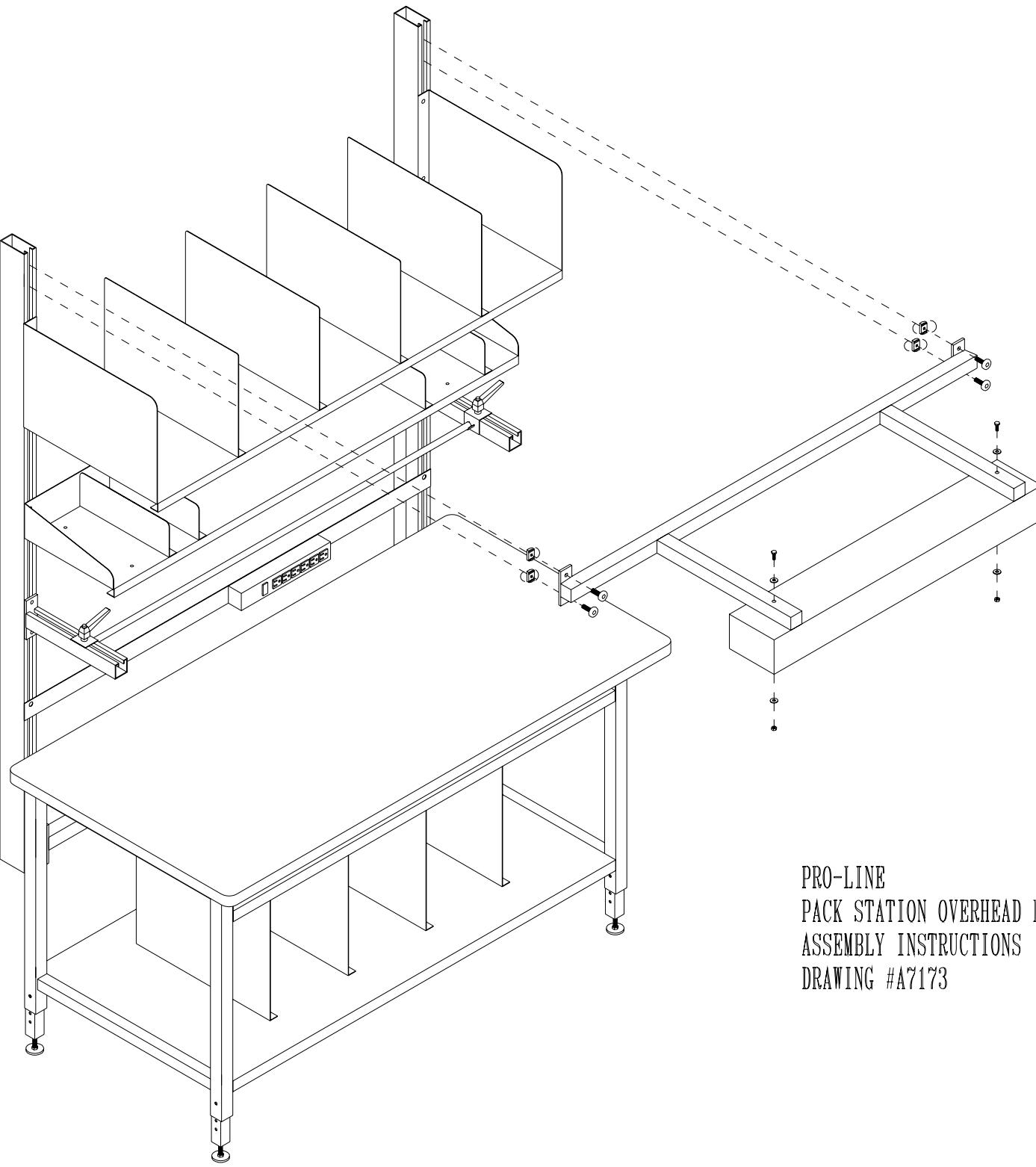
- 1) MOUNT PAPER SPOOL HOLDER AND ESMR AT DESIRED HEIGHT USING 3/8" X 1" ALLEN CAP SCREWS AND STRUT NUTS
- 2) SECURE THE ELECTRICAL STRIP TO THE ESMR AS SHOWN USING 6/32" X 3/8" ROUND HEAD MACHINE SCREWS AND 6/32" HEX NUTS.

PRO-LINE
PACK STATION ESMR AND ES/
SPOOL HOLDER ASSEMBLY
INSTRUCTIONS
DRAWING # A7172



- 1) ASSEMBLE THE STEEL SHELF TO THE SHELF BRACKETS AS SHOWN USING 1/4" X 3/4" HEX HEAD BOLTS AND FLAT WASHERS.
- 2) PLACE THE BACKGUARD AGAINST THE SHELF BRACKETS AND LOOSELY ASSEMBLE THE 3/8" X 1" ALLEN CAP BOLTS AND 3/8" STRUT NUTS TO THE SHELF BRACKETS, SPIN THE STRUT NUTS ON APPROX. 2 TO 3 REVOLUTIONS. NOTE BE CERTAIN THE "TEETH" ON THE STRUT NUTS ARE FACING THE SHELF BRACKET.
- 3) AT THE DESIRED HEIGHT PUSH THE STRUT NUT ASSEMBLY INTO THE UPRIGHT CHANNEL AND TURN THE STRUT NUT ASSEMBLY CLOCKWISE MAKING SURE THE "TEETH" ON THE STRUT NUT ARE AGAINST THE "RIBS" LOCATED INSIDE THE UPRIGHT AND TIGHTEN.
- 4) MOUNT DIVIDERS (IF PURCHASED) TO THE SHELVES USING 1/4" X 3/8" TRUSS HEAD BOLTS AND WING NUTS

PRO-LINE
PACK STATION
12' STEEL SHELF
ASSEMBLY
DRAWING #A7499



1) MOUNT LIGHT FRAME TO UPRIGHTS
USING 3/8" X 1" ALLEN CAP SCREWS
AND 3/8" STRUT NUTS

2) MOUNT LIGHT FIXTURE TO LIGHT
FRAME USING 1/4" - 20 X 2"
HEX HEAD BOLTS 1/4" FLAT
WASHERS AND 1/4" KEPNUTS

RECOMMENDED BULBS

36" FIXTURES F32 T8

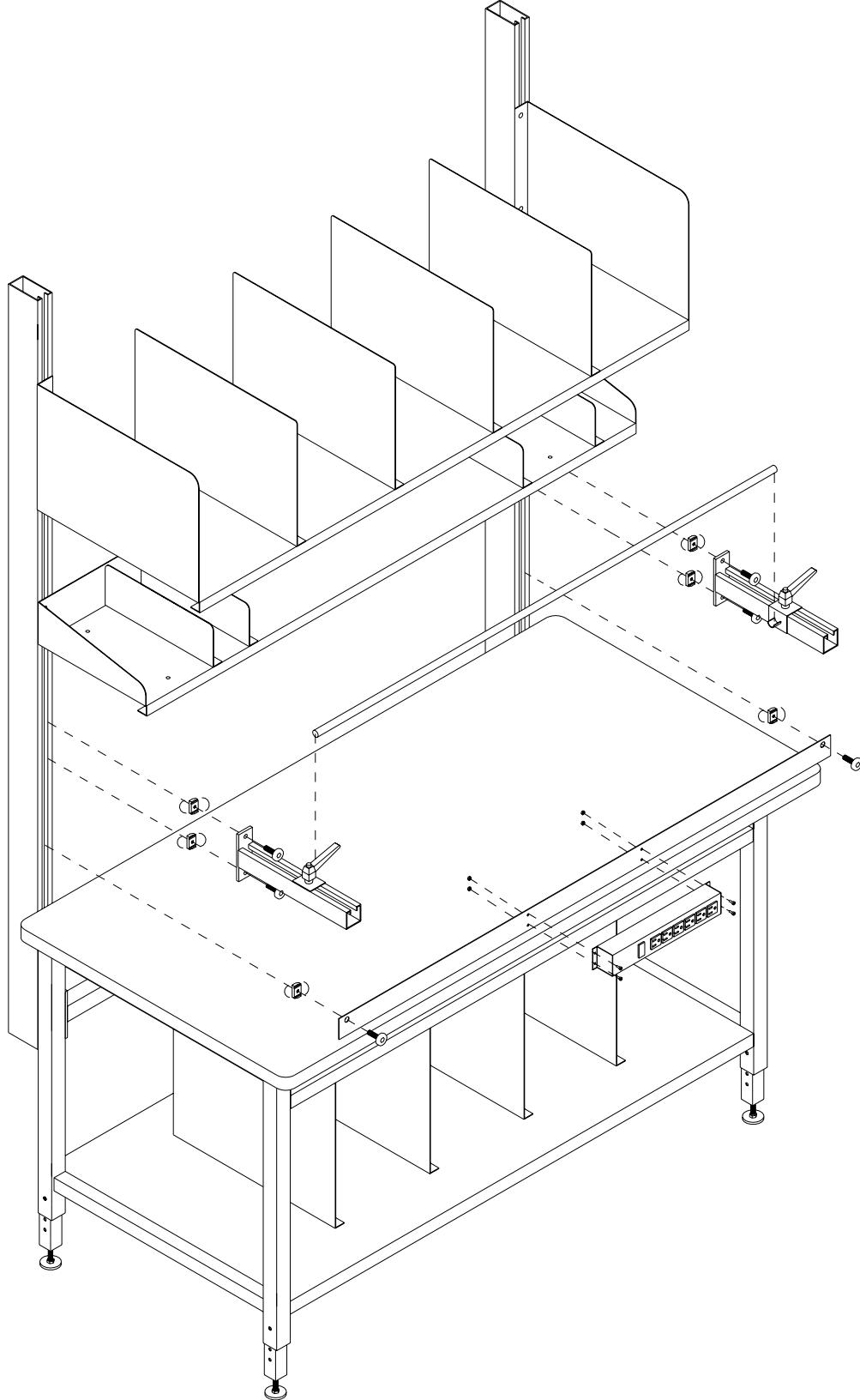
SYLVANIA #'S

F032 735
F032 741
F032 835
F032 841

GE #'S

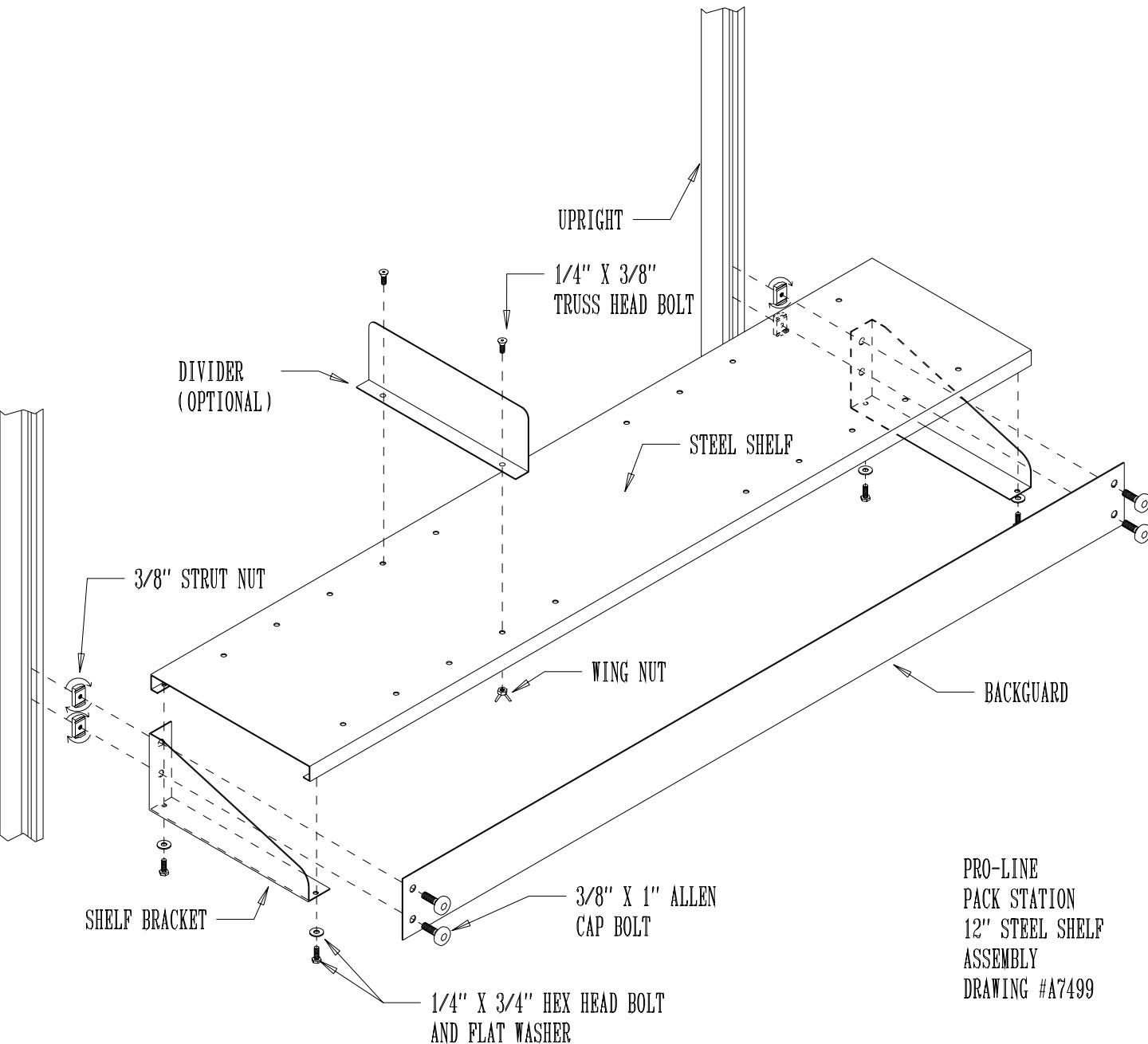
F32T8SP30EC0
F32T8SP35EC0
F32T8SP41EC0

PRO-LINE
PACK STATION OVERHEAD LIGHT
ASSEMBLY INSTRUCTIONS
DRAWING #A7173



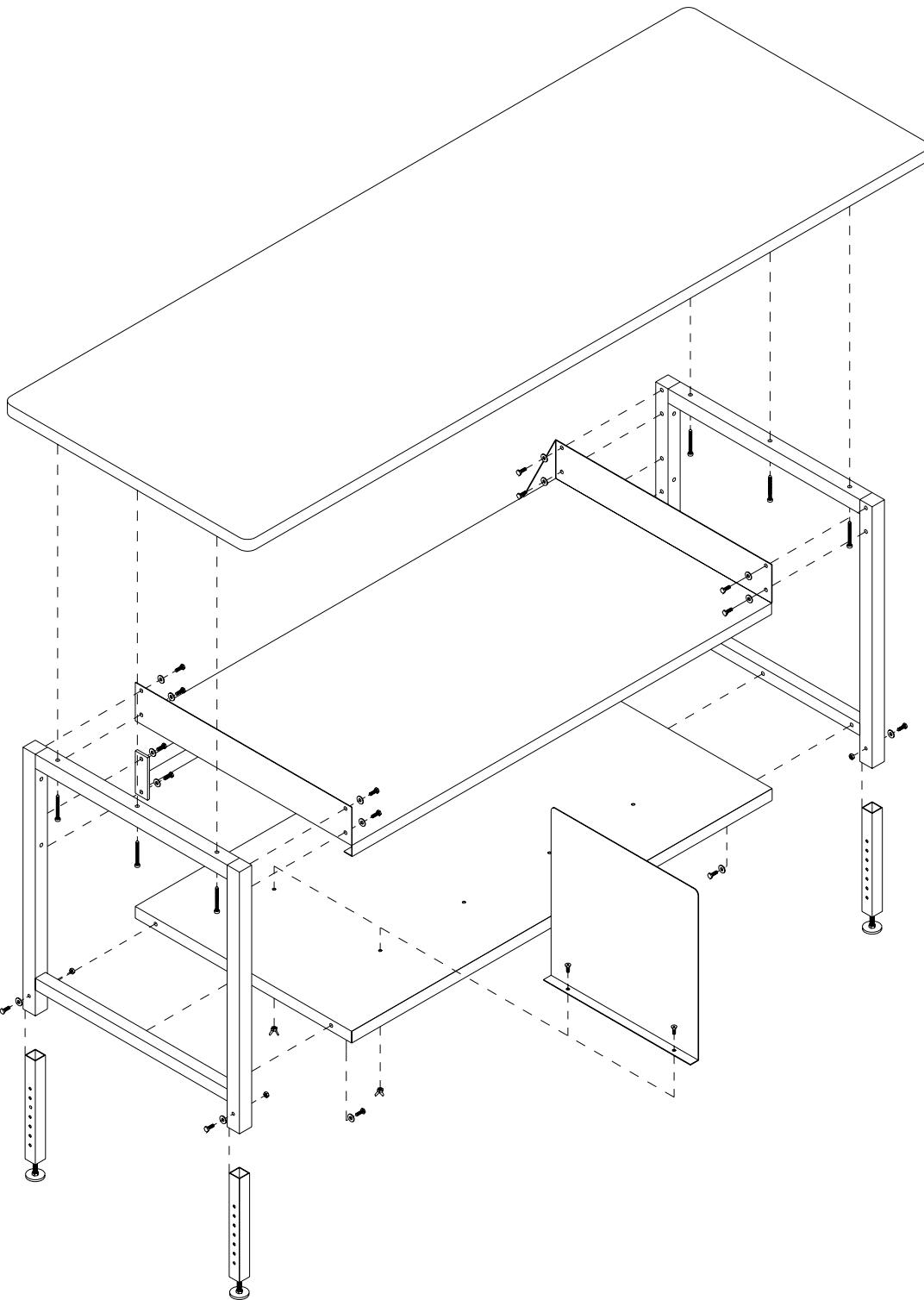
- 1) MOUNT PAPER SPOOL HOLDER AND ESMR AT DESIRED HEIGHT USING 3/8" X 1" ALLEN CAP SCREWS AND STRUT NUTS
- 2) SECURE THE ELECTRICAL STRIP TO THE ESMR AS SHOWN USING 6/32" X 3/8" ROUND HEAD MACHINE SCREWS AND 6/32" HEX NUTS.

PRO-LINE
PACK STATION ESMR AND ES/
SPOOL HOLDER ASSEMBLY
INSTRUCTIONS
DRAWING # A7172



- 1) ASSEMBLE THE STEEL SHELF TO THE SHELF BRACKETS AS SHOWN USING 1/4" X 3/4" HEX HEAD BOLTS AND FLAT WASHERS.
- 2) PLACE THE BACKGUARD AGAINST THE SHELF BRACKETS AND LOOSELY ASSEMBLE THE 3/8" X 1" ALLEN CAP BOLTS AND 3/8" STRUT NUTS TO THE SHELF BRACKETS, SPIN THE STRUT NUTS ON APPROX. 2 TO 3 REVOLUTIONS. NOTE BE CERTAIN THE "TEETH" ON THE STRUT NUTS ARE FACING THE SHELF BRACKET.
- 3) AT THE DESIRED HEIGHT PUSH THE STRUT NUT ASSEMBLY INTO THE UPRIGHT CHANNEL AND TURN THE STRUT NUT ASSEMBLY CLOCKWISE MAKING SURE THE "TEETH" ON THE STRUT NUT ARE AGAINST THE "RIBS" LOCATED INSIDE THE UPRIGHT AND TIGHTEN.
- 4) MOUNT DIVIDERS (IF PURCHASED) TO THE SHELVES USING 1/4" X 3/8" TRUSS HEAD BOLTS AND WING NUTS

PRO-LINE
PACK STATION
12' STEEL SHELF
ASSEMBLY
DRAWING #A7499



- 1) ASSEMBLE BASE FRAME USING $1/4''$ - 20 X $3/4''$ HEX HEAD BOLTS AND $1/4''$ WASHERS (18 PLACES)
- 2) ASSEMBLE LEG EXTENDERS USING $1/4''$ - 20 X $2''$ HEX HEAD BOLTS, FLAT WASHERS AND ELASTIC LOCK NUTS
- 3) MOUNT DIVIDERS USING $1/4''$ X $3/8''$ TRUSS HEAD BOLTS AND WING NUTS
- 4) MOUNT TOP FLUSH TO BACK OF BENCH WITH EQUAL OVERHANG ON BOTH SIDES USING #12 X 2 PHILLIPS PAN HEAD SHEET METAL SCREWS

NOTE: SHELVING AND DIVIDERS ARE OPTIONAL

PRO-LINE
PACK STATION BASE
ASSEMBLY INSTRUCTIONS
DRAWING #A7170

REVISI

REV

DESCRIPTION

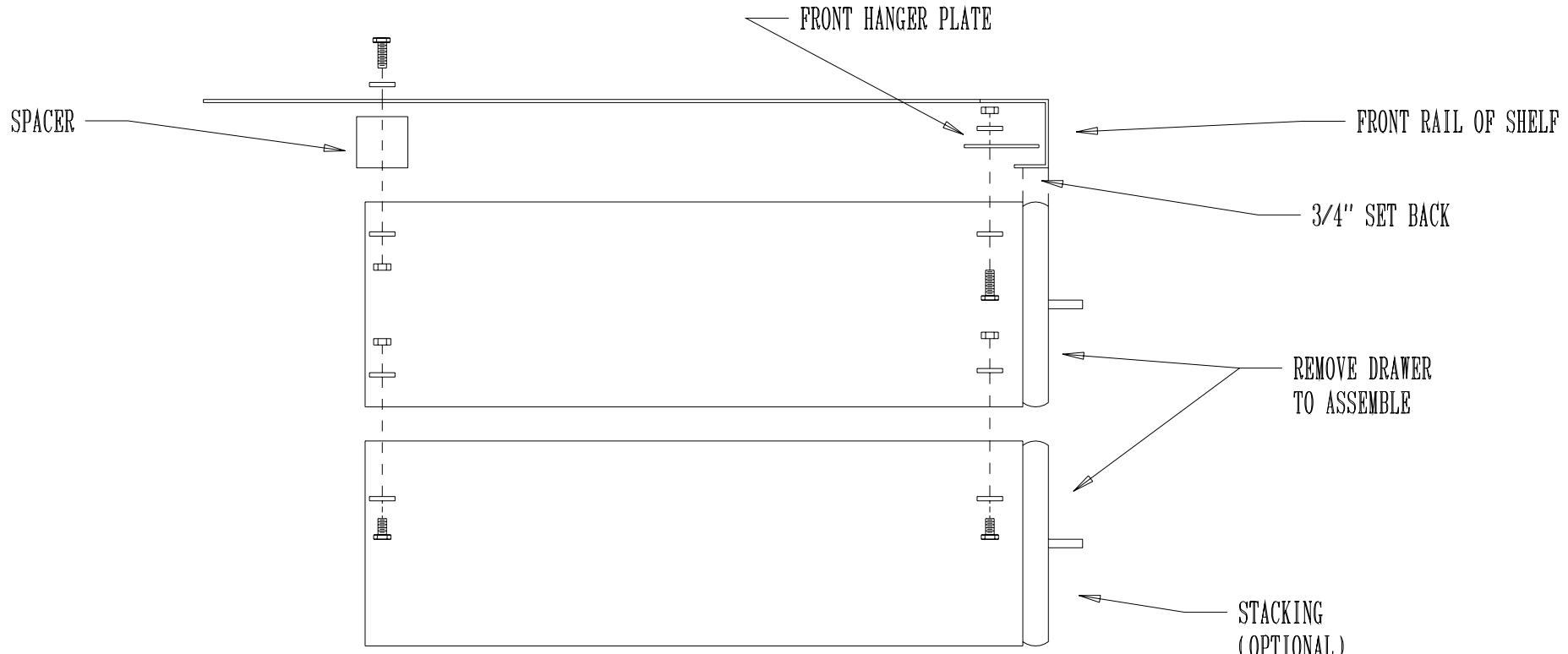
DATE

APPROVED

MDS (MODULAR DRAWER ASSEMBLY) WITH
CONNECTING OPTION

08-06-03

STANDARD



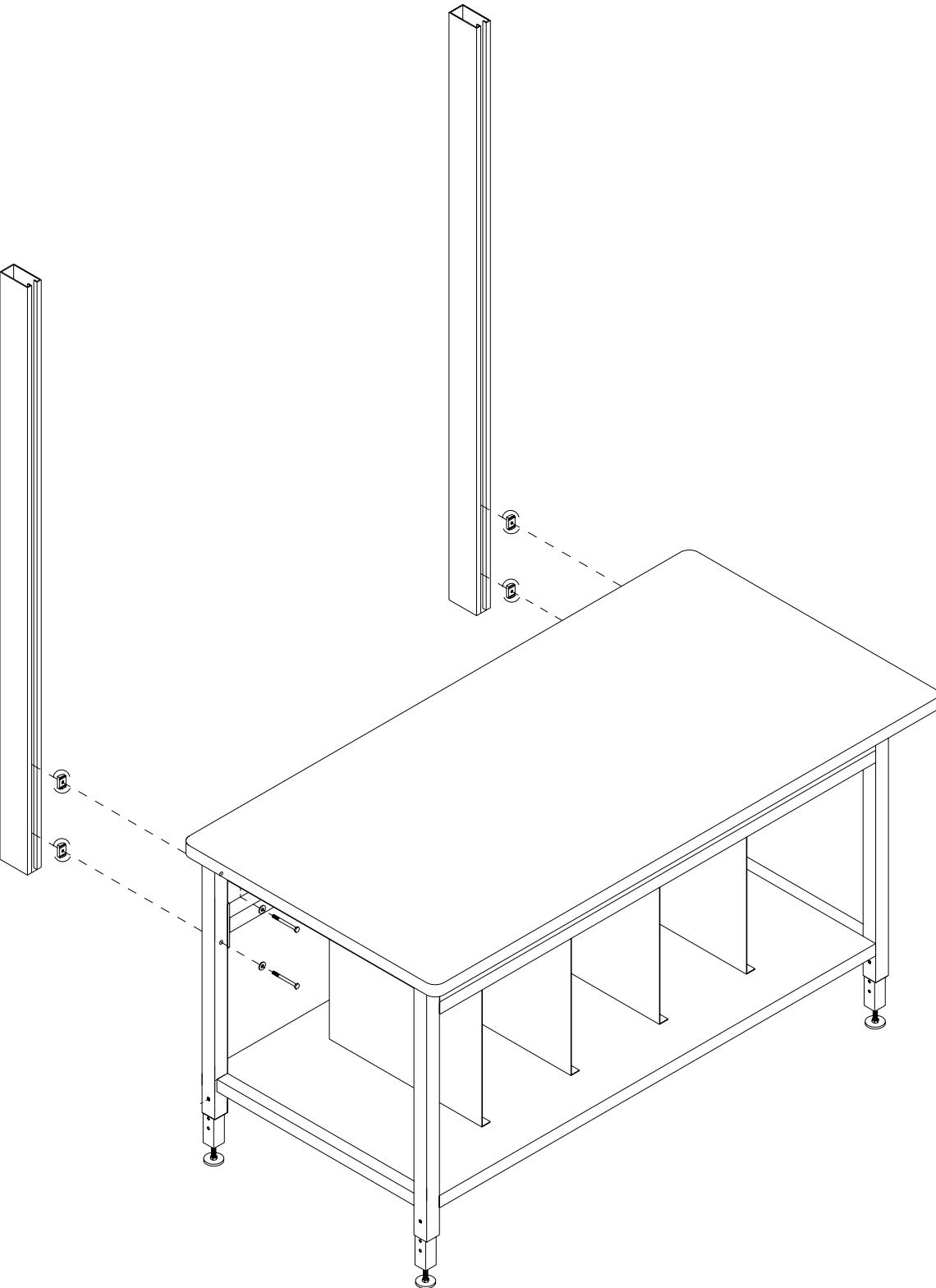
MICHAEL SUPLINSKAS

PRO-LINE

SIZE FSCM NO. DWG NO. REV

A7558

SCALE SHEET



- 1) MOUNT $1/4''$ X $2\frac{1}{2}''$ HEX HEAD BOLTS AND WASHERS THROUGH REAR LEGS AS SHOWN
- 2) TURN $1/4''$ STRUT NUTS ON APPROXIMATELY TWO (2) THREADS
- 3) HOLD HEAVY DUTY UPRIGHTS AGAINST BACK OF REAR LEGS
- 4) PUSH BOLT ASSEMBLY INTO UPRIGHTS AND TURN CLOCKWISE TO TIGHTEN

PRO-LINE
PACK STATION UPRIGHT ASSEMBLY
INSTRUCTIONS
DRAWING #A7241