

Save for future reference

45HEPA-D

CAUTION: This unit is for dry pick up only. Liquid pick **Filter Maintenance:** up may damage the unit and invalidate your warranty.

Filter Assembly

The model 45HEPA-D vacuums equipped with HEPA filters do not utilize the following items from the spare parts list:

B703054 Float B701885 Filter Ring B701903 Float Cage B701904 Cloth Filter B527094 Squeegee Tool

COMPLETE FILTER ASSEMBLY - B260619



If the vacuum cleaner begins to show a loss of performance replace the paper collection bag. If the loss of performance has not improved clean or replace the cloth secondary filter. To install the cloth secondary filter place the cloth filter bag over the barrel of the HEPA filter taking care to cover the secondary filter retaining groove with the cloth filter bag. Work the rubber band up the outside of the cloth filter bag and place it in the secondary filter retaining groove. If the performance still has not improved it may be time to replace the HEPA filter.

The HEPA filter is a sealed unit and can not be cleaned. Periodically make a visual inspection of the filter for excessive amounts of debris. If the filter media appears to be clogged, has a hole, or has changed color (the media should be white) replace with a new HEPA filter.

HEPA Filter System:

Description: The air seal gasket between the canister and the motor head forms a positive air seal.

- The paper filter bag provides primary filtration.
- The cloth filter provides secondary filtration.
- The HEPA filter provides the final filtration.

Disposable Bag Changing:

The recommended bag replacement procedure is as follows:

- 1. Remove the motor head from the unit.
- 2. Tape a 6 mil. poly bag over the can rim so that the paper bag is completely enclosed.
- 3. Using the poly bag as a glove disengage the paper bag from the can vacuum inlet system.
- 4. Seal the poly bag securely and dispose of as prescribed by law.
- 5. Attach a new paper bag securely to the can inlet.
- 6. Replace the motor head and secure the clamps.
- 7. Thoroughly vacuum the work area to recover any dust that may have been dropped.