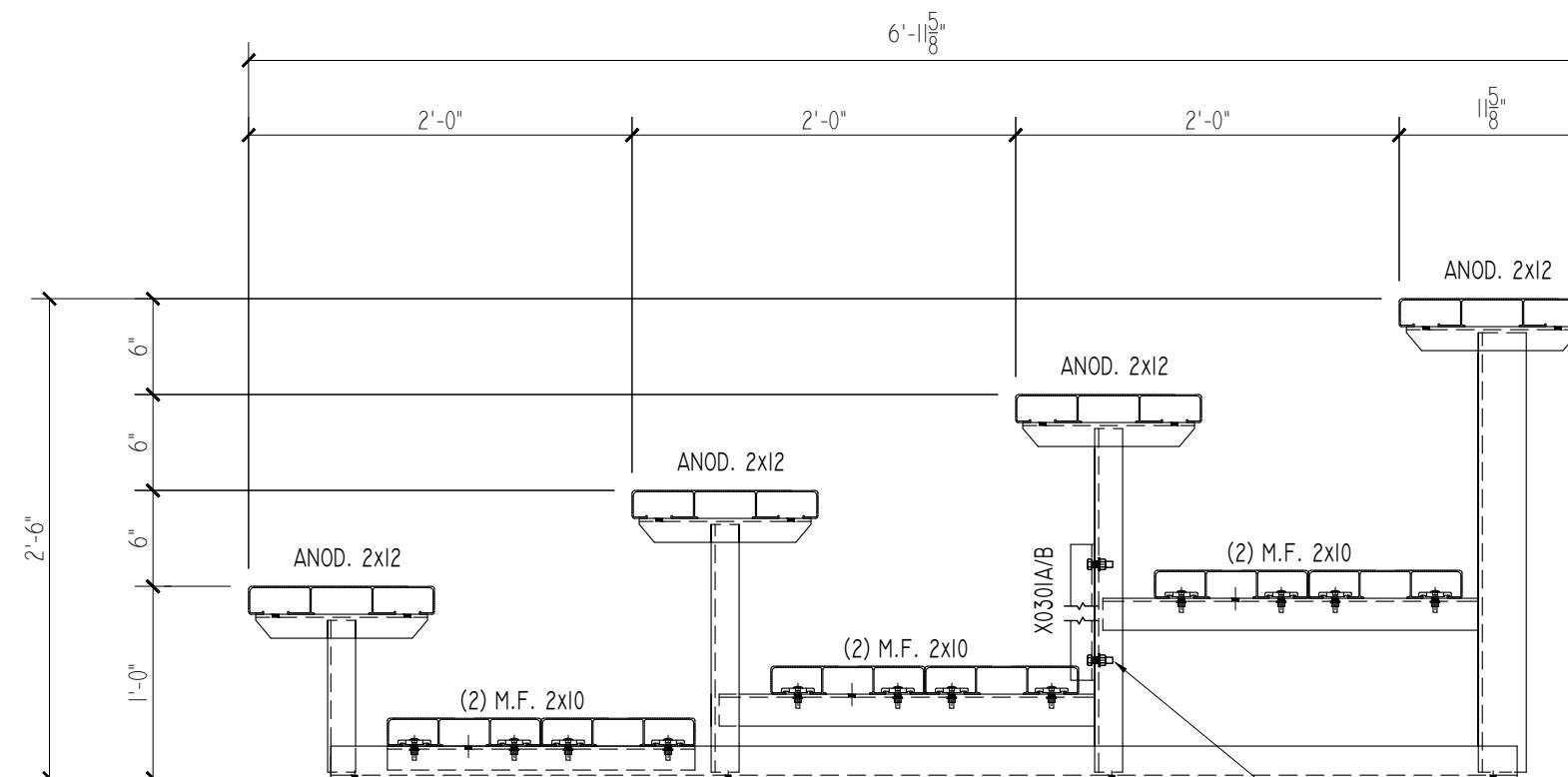


SEATING PLAN

SCALE: 3/8"=1'-0"

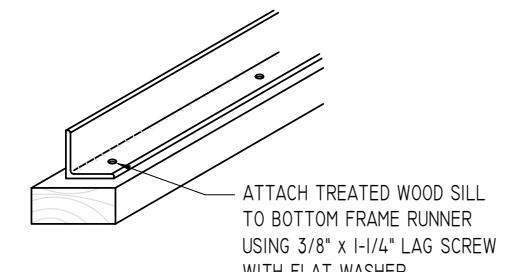
NET SEATS = 72



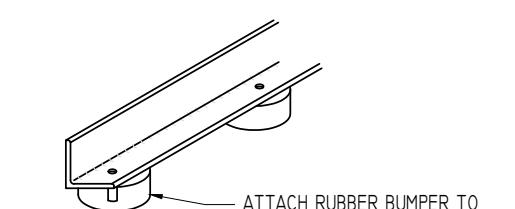
TYPICAL SECTION THRU BLEACHER

SCALE: 1"=1'-0"

X-BRACE.
PRE-ASSEMBLE.
ATTACH USING 3/8" X
1-1/4" BNW



MUD SILL ATTACHMENT



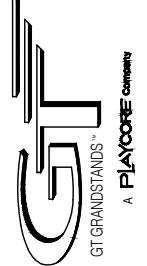
OPTIONAL RUBBER BUMPER ATTACHMENT

MODEL # LU-0427AD AND LU-0427GD
OPTIONAL -MS (MUD SILLS)
OPTIONAL -RB (RUBBER BUMPERS)

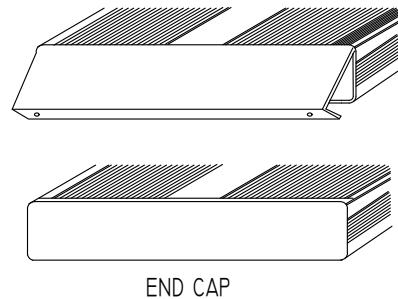
DRAWN BY
CHECKED BY
DATE MAR 2010
SCALE NOTED
JOB NO. LU-0427AD
DWG NO. LU-0427GD

1 OF 2

2810 Sydney Road
Plant City, Florida 33566
Phone: 813-305-1415
Fax: 813-305-1419
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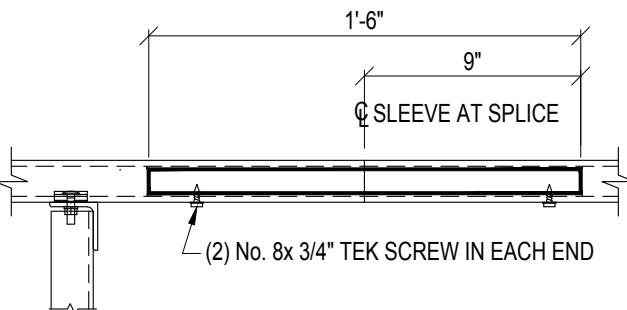
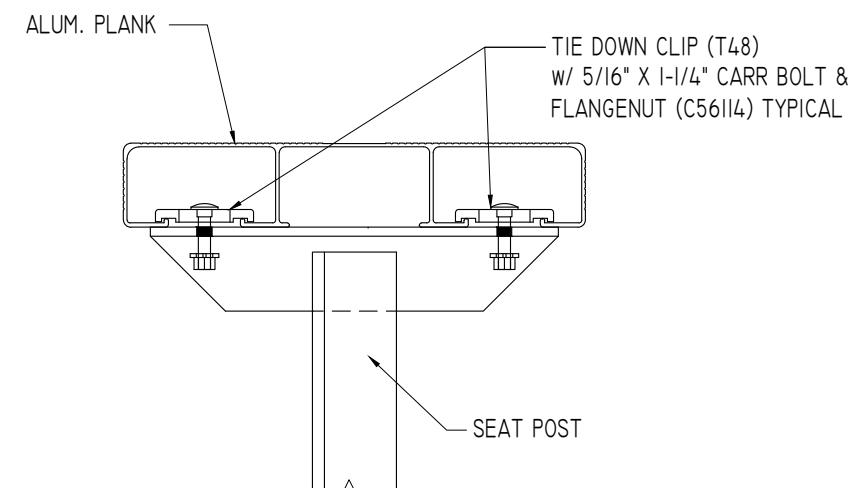
PLAN AND SECTION
4 ROW BLEACHER
LU - UNIVERSAL SERIES



1. LOCATE THE CHANNEL END CAP AS SHOWN, WITH THE WIDER FLANGE ON BOTTOM.
2. TAP THE CHANNEL INTO PLACE WITH A RUBBER MALLET OR SOFT WOOD.
3. DRILL (2) No.8 x 3/4" TEK SCREWS THRU END CAP AND BOTTOM FLANGE OF PLANK
4. ENDCAPS WITH STICKERS ARE TO GO AT ENDS OF SEAT PLANKS, PLAIN ENDCAPS GO ON ALL OTHER BOARDS.

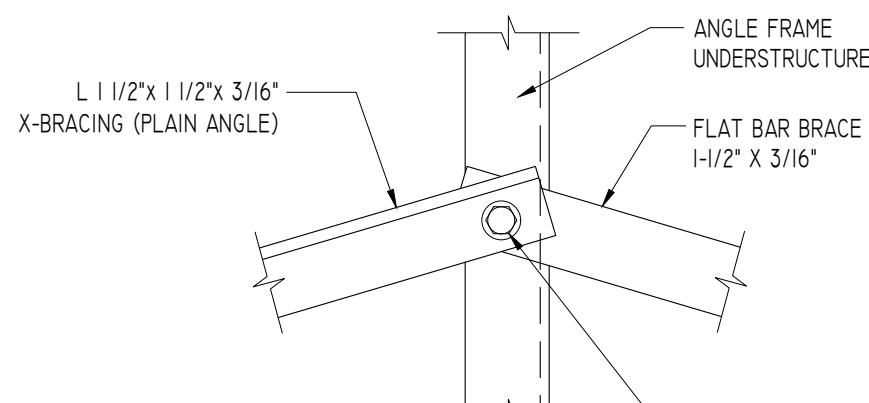
ENDCAP INSTALLATION DETAIL

SCALE: 3" = 1'-0"



ALUMINUM SLEEVE DETAIL

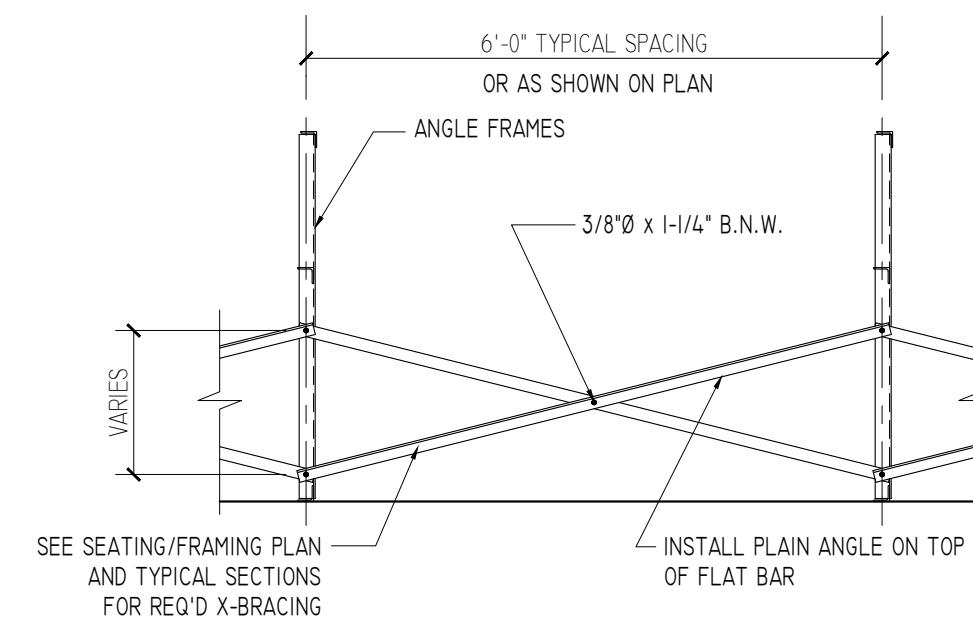
SCALE: 3" = 1'-0"



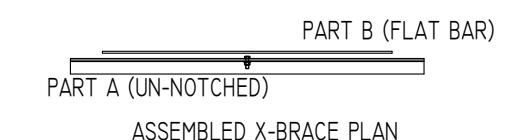
X-BRACE ASSEMBLY IS MADE UP OF
(I) PLAIN ANGLE AND (I) FLAT BAR.

TYPICAL X-BRACE TO FRAME CONN.

SCALE: 3" = 1'-0"



PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A 'PART A (PLAIN ANGLE)' AND A 'PART B (FLAT BAR)'. PLACE THE PIECES TOGETHER AT THE FLAT SIDES AND CONNECT USING A 3/8" x 1-1/4" B.N.W.



MODEL # LU-04xxAD AND LU-04xxGD
OPTIONAL -MS (MUD SILLS)
OPTIONAL -RB (RUBBER BUMPERS)

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SCALE NOTED
JOB NO.
LU-04xxAD
LU-04xxGD
DWG NO.

2 OF 2

MISC. DETAILS
4 ROW BLEACHER
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